

Koch Filter Corporation Filtration Products Crafted with Pride

Maxi-Grid[™]

A Complete Line of Internally-Supported Panel Filters

- Self sealing design
- Progressive density media
- Durable steel internal support wire
- Individual panels or link panels for front access holding frames or side-access housings
- Excellent filter for high moisture applications

Bulletin No. K-902

Maxi-Grid A Complete Line of Internally-Supported Panel filters

Koch Filter Corporation offers six unique **Maxi-Grid Panel Filters** for use as prefilters or final filters in commercial and industrial air filtration systems of all types. Koch MG Panels are widely used in commercial office buildings, hospitals, paint spray booths, universities, and in many manufacturing facilities.

		MG200	MG300	MG400	
General Description and Primary Application(s)	Ec pane bui plar	onomical, 3-ply, UL Class 1 l filter. For use in commercial ildings, hospitals, industrial nts, and paint spray booths.	All-purpose 3-ply panel filter. For use in commercial buildings, hospitals and industrial plants.	Heavy-duty 4-ply panel designed for applications requiring higher efficiency. For use in commercial buildings, hospitals, industrial plants, and paint spray booths.	
Primary Feature	UL Class 1; cost-effective 3-ply		Excellent replacement for standard and high capacity pleated filters. Ideal for high moisture applications.	MERV 11, antimicrobial-treated, 4-ply panel.	
Physical Description (upstream /downstream)		White / Green	White / Pink	White / Green	
Steel wire support	i	Rust resistant, 9-gauge nternal steel wire support	Rust resistant, 9-gauge internal steel wire support	Rust resistant, 9-gauge internal steel wire support	
MERV Rating (According to ASHRAE 52.2)		MERV 7	MERV 8	MERV 11	
Initial Pressure Drop		.36" w.g. @ 400 FPM	.28" w.g. @ 400 FPM	.48" w.g. @ 400 FPM	
Dust Holding Capacity (According to ASHRAE 52.1)		243 grams @ 1.5" w.g.	268 grams @ 1.5" w.g.	195 grams @ 1.5" w.g.	
Arrestance Efficiency (According to ASHRAE 52.1)		89.76%	88.79%	92.53%	
UL Classification		UL Class 1	UL Class 2	UL Class 2	
Tackifier (non-migrating)		Downstream	Encapsulated between 2nd and 3rd layers	Downstream	
Antimicrobial Treatment		No	No	Yes	
Available in Links		Yes	Yes	Yes	

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		372	
	MG550	MG600	Slip-On Sleeves
General Description and Primary Application(s)	3-ply all-white antimicrobial tackified panel with heavy duty wire support. For use in commercial buildings, hospitals, industrial plants, and paint spray booths.	Externally supported diffusion panel filter designed for crossdraft and downdraft paint spray booths, automotive plants, and coating applications.	Available in two versions, Type SS (polyester and spunbonded) and Type DL (dual-layered polyester). Both feature replaceable wire frames. For use in fan coil units, package air conditioning units in hotels, commercial buildings, and hospitals.
Primary Feature	Antimicrobial-treated, all-white "non-glare" panel.	Combination air filter and diffusor panel for industrial paint spray booths.	Economical replacement for fiberglass filters. Individual sleeves or sleeve rolls.
Physical Description (upstream /downstream)	White / White (air exit marked)	White / White (air exit marked)	White / White
Steel wire support	Rust resistant, 9-gauge internal steel wire support	Rust resistant, 9-gauge external steel wire	Replaceable, rust resistant, 9-gauge internal steel wire
MERV Rating (According to ASHRAE 52.2)	MERV 8	N/A	MERV 5
Initial Pressure Drop	.33" w.g. @ 400 FPM	.21" w.g. @ 100 FPM	Type SS: .30" w.g./Type DL: .34" w.g. @ 400 FPM
Dust Holding Capacity (According to ASHRAE 52.1)	245 grams @ 1.5" w.g.	117 grams @ 1.5" w.g.	Type SS: 105 grams/Type DL: 140 grams @ 1.5" w.g.
Arrestance Efficiency (According to ASHRAE 52.1)	89.67%	96%	85%
UL Classification	UL Class 2	UL Class 2	UL Class 2
Tackifier (non-migrating)	Downstream	Individual fibers are tackified	No tackifier
Antimicrobial Treatment	t Yes	No	No
Available in Links	Yes	Yes	No





Link Panels

Koch Maxi-Grid Panels are also available linked in a continuous series of panels for installation into side access filter housings. MG Link Panels allow for quick and easy installation and removal of the filter from the channel as a single unit. Link Panels eliminate the possibility of air bypass caused by gaps between filters or gaps at the end of a filter track.

Maxi-Grid Technical Data and Performance Specifications

Nominal Size	Actual Wire Size	Capacity (CFM)			Resistance (in W.G.)		
		Low/Med/High	MG 200	MG 300	MG 400	MG 550	MG 600
		300 400 500 FPM	300 400 500 FPM	300 400 500 FPM			
10x20"	9 ¹ /2 x 19 ¹ /2"	417/556/694	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
12x24	11 ¹ /2 x 23 ¹ /2	600/800/1000	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
16x20	15 ¹ /2 x 19 ¹ /2	667/889/1111	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
16x25	15 ¹ /2 x 24 ¹ /2	833/1111/1389	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
20x20	19¹/2 x 19¹/2	833/1111/1389	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
20x24	19¹/2 x 23¹/2	1000/1333/1667	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
20x25	19¹/2 x 24¹/2	1050/1388/1736	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92
24x24	23 ¹ /2 x 23 ¹ /2	1200/1600/2000	.24/.36/.49	.19/.28/.38	.34/.48/.67	.25/.33/.41	.91/1.38/1.92



Particle Fractional Efficiency





Maxi-Grid Construction

Progressively dense, moisture resistant synthetic filter media provides optimum combination of efficiency, dust holding capacity and low pressure drop.

Heat seal welds (in perimeter and center of filter) prevent media vibration during use. Filters may be installed vertically or horziontally.

Specialized, non-migrating tackifier improves efficiency and dust holding capacity.

Self sealing gasket design eliminates air bypass and allows for installation with no clips or latches.

> Heavy-duty, 9-gauge steel internal support wire with center cross wire provides rigidity and allows for easy installation.





Koch Maxi-Grid Filters reduce the cost of shipping and storage by as much as half when compared to standard 2" filters. Standard cardboard-framed filters are

> packaged 12 per carton (shown on left), while Koch MG Panels are packaged 24 in a single carton.

Koch MG Panels will save valuable storage space, as well as allow maintenance personnel to make fewer trips when carrying filters to the air handler.

Standard cardboard-framed filters packaged 12 per carton.

Koch MG Panels packaged 24 in a single carton.



Koch Filter Corporation Filtration Products Crafted with Pride



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* denotes manufacturing site

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Corporate Offices

Post Office Box 3186 625 West Hill Street (40208) Louisville, KY 40201 Phone: 502.634.4796 502.637.2280 Fax: E mail: info@kochfilter.com Website: www.kochfilter.com

Koch Filter Corporation maintains a policy of continuous product research and improvement, and retains the right to change product specifications and design without notice.

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