

ZRT Zone Control Exhaust Terminal

PRODUCT SPECIFICATIONS AND ENGINEERING INFORMATION

SUBMITTAL DATA 1262-ZRT-5-08

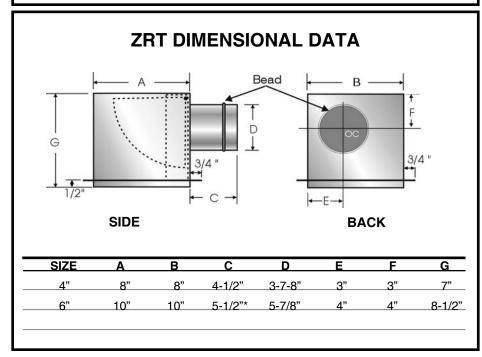
General: The ZRT series zone control exhaust terminals by American ALDES are designed to introduce flexibility and dynamic control of central ventilation systems. Used in both large and small systems, the ZRT controls the ventilation where it is required without the need for individual fans. Each ZRT is a combination grille, register box, control damper and optional flow regulator(s). This unique combination provides up to four different control schemes without the need for expensive pneumatic, electronic, or DDC control systems.

By replacing static grilles in large central exhaust systems, the ZRT-1 model provides on-off control for on-demand ventilation. This allows central fan downsizing and promotes energy savings by minimizing necessary fan horsepower and ventilation induced heat and cooling loads on the building. The optional model CAR-II constant airflow regulator can be installed in the **ZRT-1**'s extended duct collar to place a maximum flow limit on each terminal. The automatic operation of the CAR-II will prevent noise and excessive energy consumption caused by over-ventilation, as well as fluctuations in airflow rates as total system pressure varies.

The ZRT-2 model can also be used for combination low-flow indoor air quality ventilation and on-demand high-flow spot ventilation using the same central fan system. This is achieved by integrating a CAR-II minimum airflow controller directly into the damper subassembly. With the damper completely closed, the factory calibrated CAR-II will still allow steady low continuous ventilation during fan operation (consult the CAR-II submittal sheet for sizing and specifying information). Even as other **ZRT** terminals are opened for on-demand control of spot ventilation, the closed ZRT-2s will maintain the specified low continuous rate through the CAR-II minimum flow control. By opening the ZRT-2's control damper, the low-flow regulator is removed from the air stream, which allows either controlled (optional using 2nd CAR-II) or full maximum boost ventilation.

The ZRT series terminals can themselves activate fans used in smaller central exhaust ventilation systems. Through the use of an integral damper end-switch, the ZRT can trigger the remote fan to start. This provides the distinct advantage of allowing the fan to only ventilate specific spaces when called upon, again without the need for separate fans in each space. This is especially important in residential bath exhaust applications using popular in-line and multi-port fans, where extremely low noise and single exterior vent penetrations are desired.

ZRT-1 MODEL ZRT-2 MODEL CAR-II Integral Maximum CAŘ-II Flow Minimum Flow Regulator Regulator (Optional) and Damper Damper 16" o.c. Assembly Mounting Bracketš (Included) Exhaust/Return Air Grille (Included)



Construction: All ZRT zone control exhaust

terminals are constructed of a heavy gauge galvanized steel housing for durability. The units are designed for installation in all ceiling types, with an overall height that allows location between floors using 10 inch or larger joist construction. The extended duct collar allows simple attachment to rigid or flexible ducting, and insertion of an optional CAR-II constant airflow regulator for maximum flow control. An integral steel mounting flange assembly encapsulates the ceiling opening, and allows simple attachment of ALDES all-aluminum or steel flush mount grilles.

The damper assembly is provided with a long-life 24V or 120VAC actuator motor with spring return. An optional damper end-switch is available to allow control signaling of a remote fan to activation. The gasketed tight seal damper blade prevents air leakage and noise in the closed position. A solid through-blade damper shaft that pivots on permanently lubricated bearings is used to support the blade assembly

and to prevent deflection caused by motor torque and exposure to air velocity. The entire damper assembly can be installed or removed from below the register box without disconnecting the duct or removing the box from the ceiling.

Control: The ZRT series terminals can be activated using a variety of control options including; on-off or timer switches, dehumidistats, occupancy sensors, or time clock switches. Any on-off control device(s) will signal the damper to go full open, allowing maximum ventilation control. Upon disconnecting the power, the ZRT's integral spring will return the damper blade to its normally closed position.

A zone terminal fan control center (model ZTC) is available for use with 24 volt zone terminals, (See specification sheet #1262B for additional information on the ZTC fan center.)

Airflow control for both maximum and minimum flow rates are achieved using optional integral dynamic constant air regulators (CAR-II). The CAR-II is an automatic modulating orifice that regulates airflows to constant levels in response to duct pressure. They require no additional power supply, and are ideally suited for use in zone controlled systems where duct pressures can fluctuate in response to the opening and closing of dampers. (see specification sheet #1312-09-20-05 for additional information on the CAR-II).

Maintenance: The ZRT needs no maintenance when used in normal conditions. If the intended application includes air heavily loaded with grease or dust, a filtered grille is recommended.

Warranty: Guaranteed for 3 years from date of shipment, against all defects in material or workmanship, provided that the material has been installed and utilized under normal conditions. This warranty is limited to the repair or replacement of the material

TYPICAL SPECIFICATION

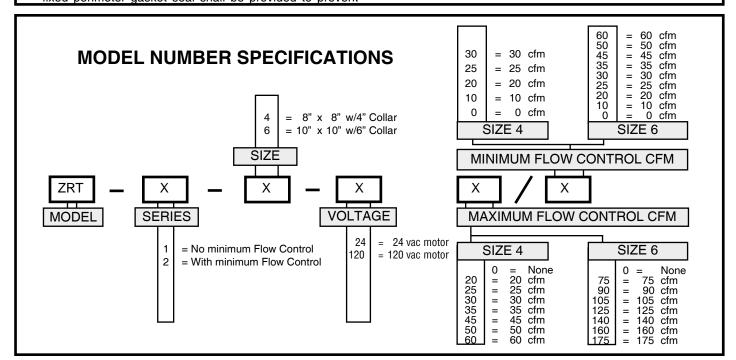
Furnish and install model **ZRT** zone control exhaust terminals by American ALDES Ventilation Corporation or approved equal. The exhaust terminals shall be of sizes and capacities, and at locations scheduled on the drawings. The terminal casing shall be minimum 24 gauge G90 galvanized steel with integral duct collar that allows attachment of both rigid and flexible ducting. The collar shall be sized to allow full insertion of a model CAR-II constant air regulator for maximum flow control, and without the regulator extending into attaching duct. All 120V terminals must be listed per UL standards and carry the UL or ETL mark indicating compliance. Each **ZRT** terminal shall include all necessary mounting brackets and hardware.

The primary air volume mechanism shall be a single-blade damper operated by a long-life 24VAC or 120VAC disconnecting type drive motor with normally closed spring return closure. When full-open, the damper shall rotate out of the air stream on a solid-through blade shaft, and pivot on permanently lubricated bearings. A permanently fixed perimeter gasket seal shall be provided to prevent

air noise and leakage at the closed position. The entire damper assembly and operable parts shall be capable of removal from the terminal housing from below, and without disconnecting duct or removal of the housing.

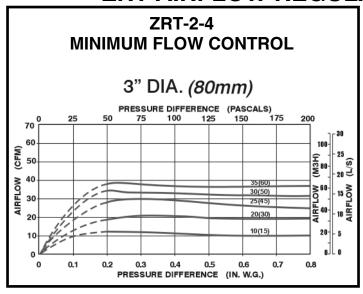
Where indicated on the drawings or schedule, a minimum airflow modulating control device shall be incorporated into the damper assembly. The control device shall respond to changes in duct pressure to maintain specified flow rates at a constant level. The minimum airflow control device shall be calibrated at the factory. Mechanical damper stops are not acceptable. Where a maximum flow is indicated on the drawings and/or schedule, a model CAR-II constant air regulator shall be installed in the terminal's duct collar. VAV terminal units with analog electronic or direct digital controls may be used as an alternative.

Installation shall be per all applicable codes and manufacturer's instructions.

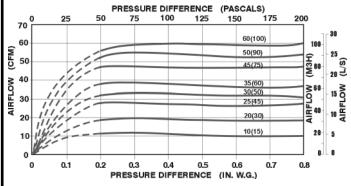


ZRT ACOUSTIC PERFORMANCE															
	ARFLOW			0.2 In. w.a. (50 PA)			0.4 In. w.a. (100 PA)			0.6 In. w.a. (150 P.A			0.8 in. w.a. 200 P.A		
	CFM	мз/н	LPS	(v) ap - w1	RN - WB	⊃N - MT	(v) ap - wı	N- w∆	⊃N · MT	(V) 8P - MT	RN - WA	JN - MT	(v) ap - wı	N- w∆	JN - MT
Damper Closed w/ 4" Minimum Flow Control	10	15	4	24	22	21	28	25	24	31	28	26	34	30	29
	20	8	8	25	22	21	30	25	24	34	29	27	37	31	30
	25	45	13	27	24	22	32	26	25	35	30	28	8	82	31
	30	50	14	28	24	22	33	27	25	36	30	28	39	32	31
	35	60	17	31	28	26	37	33	30	38	33	31	42	36	35
	45	75	21	32	28	26	37	83	30	39	34	32	42	37	36
	50	8	25	32	29	26	38	34	31	40	34	33	44	40	38
	60	100	28	34	30	27	39	34	32	41	35	34	43	41	39
Damper Open w/6" Maximum Flow Control	75	130	36	31	27	25	34	82	31	39	36	35	42	8	38
	90	150	42	33	28	27	37	34	8	41	37	35	45	3	38
	105	180	50	34	28	27	40	35	33	44	38	36	46	40	39
	125	210	59	34	29	28	40	8	34	42	37	35	44	88	37
	140	240	67	35	30	28	41	37	34	44	38	36	47	40	39
	160	270	76	37	31	29	43	8	35	45	39	38	49	43	41
	175	300	84	38	32	30	44	39	36	46	41	39	50	44	42

ZRT AIRFLOW REGULATOR PERFORMANCE







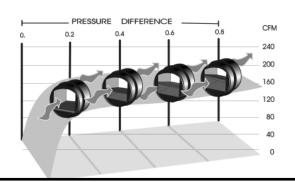
ZRT-1-6 or ZRT-2-6 MAXIMUM FLOW CONTROL 6" DIA. (150mm) PRESSURE DIFFERENCE 200 200 175(300) ©180 160 300 160(270) 140(240) ≥ 140 120 125(210) 105(180) 90(150) 75(125) 100

0.5

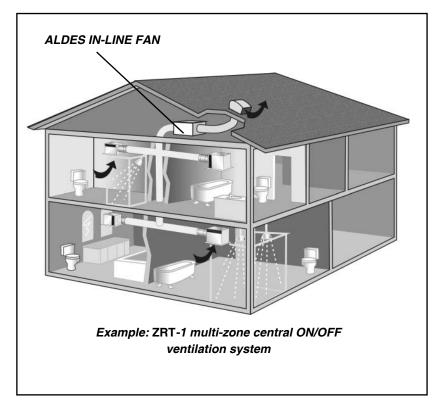
PRESSURE DIFFERENCE (IN. W.G.)

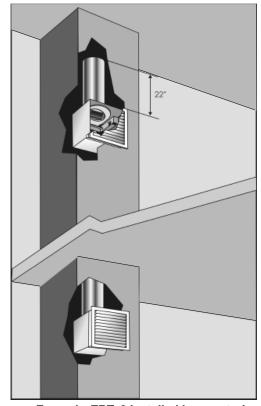
0.8

HOW THE CAR-II WORKS Constant airflow is achieved by controlling the free area through the device. At minimum static pressure, the aero-wing is parallel to the air stream. As the static pressure increases, the aero-wing lifts, thereby reducing the amount of free area through the regulator. At the same time, the higher static pressure increases the air velocity resulting in CONSTANT AIRFLOW. This regardless of pressure differences in the range of 0.2 to 0.8 in. w.g. (50 to 200 Pa). The air velocity in the duct is in the range of 60 to 700 ft/min. (0.3 to 3.5 m/s).

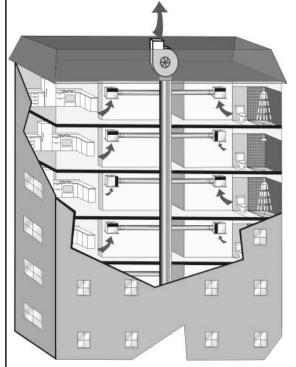


TYPICAL ZRT APPLICATIONS

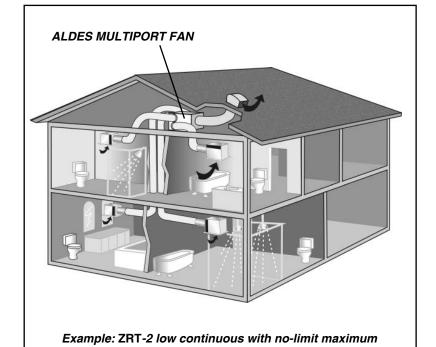




Example: ZRT-2 installed in a central ventilation duct riser



Example: ZRT-2 with optional maximum flow controls in high-rise central exhaust



boost ventilation control



4537 NORTHGATE COURT SARASOTA, FL 34234-2124, USA

Tel: 941 • 351- 3441 www.americanaldes.com

Fax: 941 • 351- 3442 e-mail: info@aldes-us.com

