

# 66-4706G2 R.O. Membrane Replacement Instructions for System Models SQC3 and SQC4

**Failure to follow installation instructions may result in product failure and property damage,  
including water leakage and will void warranty.**

## **Installing and replacing Filter Cartridges**

**Note:** In order to ensure proper performance, it is essential that the filters be installed in the correct location. Use the icon coded labels to match the filter cartridges with their corresponding filter heads.

1. Close the feed water valve and lift up the faucet handle. Wait approximately 10 seconds for the water pressure to depressurize.
2. Twist the filter cartridge 1/4 turn to the left (as viewed from the bottom) so that the ears on the cartridge are able to disengage from the head. Firmly pull the cartridge downward to remove it from the head. It may be necessary to twist the cartridge from side to side to help free it from the head.
3. Remove the new filter cartridge from its sanitary sealed wrapper. (Double check to see that it is the correct replacement filter cartridge by comparing the labels.)
4. Using either tap water, food grade silicon lubricant or glycerin, lubricate the O-ring seals to make cartridge insertion easier.
5. Line up the cartridge ears, insert the cartridge and push it up into the head until it is fully seated. Twist the cartridge 1/4 turn to the right to lock into place.
6. Open the feedwater valve and carefully check for leaks. Flush new R.O. Membrane for 24 hours.

**CAUTION:** To reduce the risks associated with water leakage, which if not avoided, may result in property damage — check with your plumbing professional to verify that water pressure is less than 100 psi.

**Change cartridge every 6 months**

**WARNING:** Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system. Systems claiming cyst reduction may be used on disinfected waters that may contain filterable cysts. EPA Establishment # 070595-CT-001 .

For service and parts contact your local dealer or:  
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