

Return Duct Kit

Part No. 4028610

X 4 self-threading
Hex screws



X 4 self-drilling
Hex screws



Parts Included:

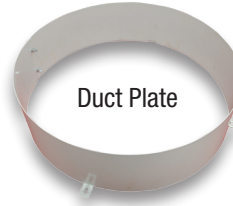
X 4 spacers



12" Duct Collar



Duct Plate



Foam Tape 64"

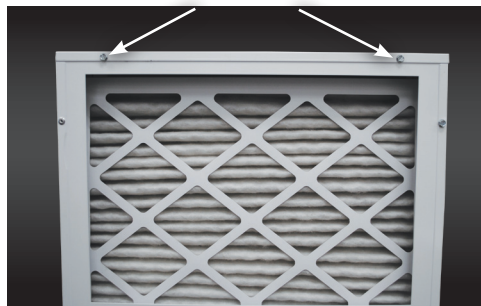


Tools Required: 5/16" Hex driver and drill.



CAUTION! Before installing duct kit, disconnect dehumidifier from electrical power and disconnect duct work if previously installed.

Step 1: Remove two screws from top of unit as shown.



Step 2: Remove backing paper from foam strip and attach around the perimeter of the air intake opening. Foam should be flush to the edge of the opening.

Note: It is best to start at the bottom left corner and work clockwise around the opening. Extra length can be overlapped or trimmed to fit.



OVER



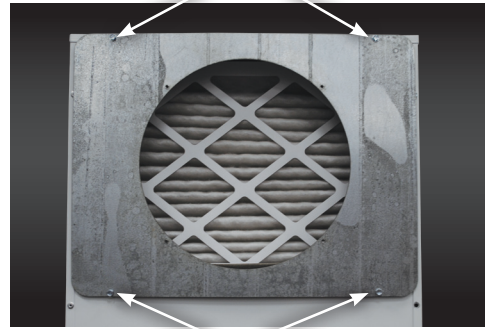
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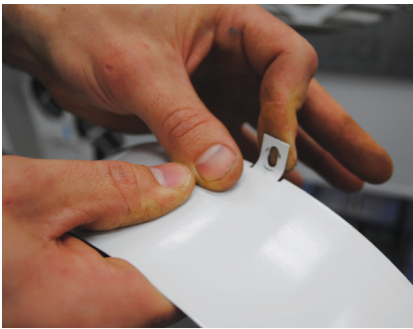
TS-711

Step 3: Using the self-drilling Hex screws, attach the duct plate to the unit inserting spacers between the duct plate and the dehumidifier. Attach the top two screws first. On the top, the duct plate will attach where the screws were previously removed. On the bottom, the duct plate will require new holes drilled into the unit. Do not over tighten the screws.



Step 4: Attach collar to duct plate using 4 self-threading Hex screws as shown.

Note: It may be necessary to bend the tabs on the duct collar to a 90° angle. If needed, use fingers to gently bend tabs.



Step 5: Attach ducting as needed.