This manual must only be used by a qualified heating installer/service technician. Failure to comply could result in severe personal injury, death or substantial property damage.
Please read before proceeding

**Installer**

**WARNING**

Read all instructions before installing. Follow all instructions in proper order to prevent personal injury or death.

- Consider piping and installation when determining boiler location.
- Any claims for damage or shortage in shipment must be filed immediately against the transportation company by the consignee.

When calling or writing about the boiler— Please have the boiler model number from the boiler rating label and the CP number from the boiler jacket. You may list the CP number in the space provided on the Installation and service certificate found on page 33.

**NOTICE**

Failure to adhere to the guidelines on this page can result in severe personal injury, death or substantial property damage.

**When servicing boiler —**

- To avoid electric shock, disconnect electrical supply before performing maintenance.
- To avoid severe burns, allow boiler to cool before performing maintenance.

**Boiler operation —**

- Do not block flow of combustion or ventilation air to boiler.
- Should overheating occur or gas supply fail to shut off, do not turn off or disconnect electrical supply to circulator. Instead, shut off the gas supply at a location external to the appliance.
- Do not use this boiler if any part has been under water. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any gas control that has been under water.

**Boiler water —**

- Do not use petroleum-based cleaning or sealing compounds in boiler system. Water seal deterioration will occur, causing leakage between sections. This can result in substantial property damage.
- Do not use “homemade cures” or “boiler patent medicines”. Serious damage to boiler, personnel and/or property may result.
- Continual fresh makeup water will reduce boiler life. Mineral buildup in sections reduces heat transfer, overheats cast iron, and causes section failure. Addition of oxygen and other gases can cause internal corrosion. Leaks in boiler or piping must be repaired at once to prevent makeup water.
- Do not add cold water to hot boiler. Thermal shock can cause sections to crack.

**Glycol — potential fire hazard —**

All glycol is flammable when exposed to high temperatures. If glycol is allowed to accumulate in or around the boiler or any other potential ignition source, a fire can develop. In order to prevent potential severe personal injury, death or substantial property damage from fire and/or structural damage:

- Never store glycol of any kind near the boiler or any potential ignition source.
- Monitor and inspect the system and boiler regularly for leakage. Repair any leaks immediately to prevent possible accumulation of glycol.
- Never use automotive antifreeze or ethylene glycol in the system. Using these glycols can lead to hazardous leakage of glycol in the boiler system.

**User**

- This manual is for use only by your qualified heating installer/service technician.
- Please refer to the User’s Information Manual for your reference.
- We recommend regular service by a qualified service technician, at least annually.

**Installer**

Read all instructions before installing. Follow all instructions in proper order to prevent personal injury or death.

- Consider piping and installation when determining boiler location.
- Any claims for damage or shortage in shipment must be filed immediately against the transportation company by the consignee.

When calling or writing about the boiler— Please have the boiler model number from the boiler rating label and the CP number from the boiler jacket. You may list the CP number in the space provided on the Installation and service certificate found on page 33.

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- To avoid severe burns, allow boiler to cool before performing maintenance.

**Boiler operation —**

- Do not block flow of combustion or ventilation air to boiler.
- Should overheating occur or gas supply fail to shut off, do not turn off or disconnect electrical supply to circulator. Instead, shut off the gas supply at a location external to the appliance.
- Do not use this boiler if any part has been under water. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any gas control that has been under water.

**Boiler water —**

- Do not use petroleum-based cleaning or sealing compounds in boiler system. Water seal deterioration will occur, causing leakage between sections. This can result in substantial property damage.
- Do not use “homemade cures” or “boiler patent medicines”. Serious damage to boiler, personnel and/or property may result.
- Continual fresh makeup water will reduce boiler life. Mineral buildup in sections reduces heat transfer, overheats cast iron, and causes section failure. Addition of oxygen and other gases can cause internal corrosion. Leaks in boiler or piping must be repaired at once to prevent makeup water.
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All glycol is flammable when exposed to high temperatures. If glycol is allowed to accumulate in or around the boiler or any other potential ignition source, a fire can develop. In order to prevent potential severe personal injury, death or substantial property damage from fire and/or structural damage:

- Never store glycol of any kind near the boiler or any potential ignition source.
- Monitor and inspect the system and boiler regularly for leakage. Repair any leaks immediately to prevent possible accumulation of glycol.
- Never use automotive antifreeze or ethylene glycol in the system. Using these glycols can lead to hazardous leakage of glycol in the boiler system.
How it works . . .

① **Control module**
The control module (used on _spark-ignited pilot boilers_) responds to signals from the room thermostat and boiler limit circuit to operate the boiler circulator, pilot burner, gas valve and vent damper. When room thermostat calls for heat, the control module starts the system circulator and activates the vent damper (causing it to drive open).

When the vent damper has opened completely, the control module opens the pilot valve and activates pilot ignition spark.

The control module allows up to 15 seconds to establish pilot flame. If flame is not sensed within 15 seconds, the control module will turn off the gas valve, flash the Flame light, and immediately start a new cycle. This will continue indefinitely until pilot flame is established or power is interrupted. Once pilot flame is proven, the control module opens the gas valve to allow main burner flame.

When the room thermostat is satisfied, the control module turns off the gas valve and deactivates the vent damper (causing it to close).

The control module indicator lights show normal sequence when the lights are on steady. When a problem occurs, the control module flashes combinations of lights to indicate the most likely reason for the problem. See page 52 for details.

*Standing pilot boilers* (controls not shown) use the pilot thermocouple to prove flame. If the thermocouple is satisfied, the gas valve and vent damper will open on a call for heat and close afterwards.

② **Transformer**
The control transformer reduces line voltage to 24 volts for the gas valve and limit circuit.

③ **Draft hood**
The draft hood provides a minimum draft for the boiler, assuring adequate air for combustion if installed in accordance with manual and not modified in any way.

④ **Spill switch**
The spill switch will shut down the boiler (requiring manual reset of the switch reset button) if the vent system becomes blocked.

⑤ **Water temperature limit switch**
The water temperature limit switch turns off the gas valve if the temperature in the boiler goes above its setting. (The circulator will continue to run as long as there is a call for heat.)

**Boiler circulator**
The boiler circulator circulates water through the external (system) piping. The circulator is shipped loose, and can be mounted on either the boiler supply or return piping. The factory-installed circulator wiring harness provides ample length for either location. **NOTE** — The control module provides a pump exercising routine. If the boiler is not operated for 30 days, the control module will power the circulator for 30 seconds, then turn off.

⑦ **Vent damper**
The vent damper closes during off cycles to reduce heat loss from the house up the vent.

**Other boiler components:**
- a supply to system
- b return from system
- c flue outlet
- d burner manifold
- e gas valve
- f pressure/temperature gauge
- g relief valve
- h air vent connection
- i flame rollout switch
- j burner orifice
- k pilot burner, typical
- l stainless steel burners
- m cast iron boiler sections
- n flue collector
- o junction box
Contents

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<th>Spark-ignited pilot</th>
</tr>
</thead>
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<td></td>
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<td></td>
</tr>
<tr>
<td>12. Replacement parts</td>
<td>60–65</td>
<td></td>
</tr>
</tbody>
</table>

Hazard definitions

The following defined terms are used throughout this manual to bring attention to the presence of hazards of various risk levels or to important information concerning the life of the product.

**DANGER**

Indicates presence of hazards that *will cause severe* personal injury, death or substantial property damage.

**WARNING**

Indicates presence of hazards that *can cause severe* personal injury, death or substantial property damage.

**CAUTION**

Indicates presence of hazards that *will or can cause minor* personal injury or property damage.

**NOTICE**

Indicates special instructions on installation, operation or maintenance that are important but not related to personal injury or property damage.
1a Prepare boiler location — codes & checklist

Installations must follow these codes:

- Local, state, provincial, and national codes, laws, regulations and ordinances.
- Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, when required.
- National Electrical Code.
- For Canada only: B149.1 or B149.2 Installation Code, CSA C22.1 Canadian Electrical Code Part 1 and any local codes.

Before locating the boiler, check the following:

- Check for nearby connection to:
  - System water piping
  - Venting connections
  - Gas supply piping
  - Electrical power
- Check area around boiler. Remove any combustible materials, gasoline and other flammable liquids.

Failure to keep boiler area clear and free of combustible materials, gasoline and other flammable liquids and vapors can result in severe personal injury, death or substantial property damage.

- Boiler must be installed so that gas control system components are protected from dripping or spraying water or rain during operation or service.
- If new boiler will replace existing boiler, check for and correct system problems, such as:
  1. System leaks causing oxygen corrosion or section cracks from hard water deposits.
  2. Incorrectly-sized expansion tank.
  3. Lack of antifreeze in boiler water causing system and boiler to freeze and leak.

---

**Figure 1**

Minimum clearances (see page 7)

[Diagram showing minimum clearances with dimensions not clearly visible in the image]
Prepare boiler location — clearances

Service clearances

1. Provide the following clearances for cleaning and servicing the boiler and for access to controls and components:

<table>
<thead>
<tr>
<th>Clearance from:</th>
<th>Minimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top (for cleaning flueways)</td>
<td>35&quot;</td>
</tr>
<tr>
<td>Front (for access to controls and components)</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Back</td>
<td>7&quot;</td>
</tr>
<tr>
<td>Left side (for cleaning and servicing)</td>
<td>24&quot;</td>
</tr>
<tr>
<td>Right side</td>
<td>7&quot;</td>
</tr>
</tbody>
</table>

2. Provide at least screwdriver clearance to jacket front panel screws for removal of front panel for inspection and minor service. If unable to provide at least screwdriver clearance, install unions and shutoff valves in system so boiler can be moved for servicing.

Flooring and foundation

Flooring

The CGa boiler is approved for installation on combustible flooring, but must never be installed on carpeting.

WARNING
Do not install boiler on carpeting even if foundation is used. Fire can result, causing severe personal injury, death or substantial property damage.

Foundation

1. Provide a solid brick or minimum 2-inch thick concrete foundation pad if any of the following is true:
   - floor can become flooded.
   - the boiler mounting area is not level.

2. The minimum foundation size is:

<table>
<thead>
<tr>
<th>Boiler model</th>
<th>Minimum foundation length</th>
<th>Minimum foundation width</th>
</tr>
</thead>
<tbody>
<tr>
<td>CGa-25</td>
<td>25&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>CGa-3</td>
<td>25&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>CGa-4</td>
<td>25&quot;</td>
<td>15&quot;</td>
</tr>
<tr>
<td>CGa-5</td>
<td>25&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>CGa-6</td>
<td>25&quot;</td>
<td>21&quot;</td>
</tr>
<tr>
<td>CGa-7</td>
<td>25&quot;</td>
<td>24&quot;</td>
</tr>
<tr>
<td>CGa-8</td>
<td>25&quot;</td>
<td>27&quot;</td>
</tr>
</tbody>
</table>

Small space installations

1. Provide the following clearances to combustible material for small space installations. (See Figure 1, page 6):

<table>
<thead>
<tr>
<th>Clearance from combustible materials (closet installations):</th>
<th>Minimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top (for cleaning flueways)</td>
<td>35&quot;</td>
</tr>
<tr>
<td>Front (provide means of access)</td>
<td>3&quot;</td>
</tr>
<tr>
<td>Back</td>
<td>7&quot;</td>
</tr>
<tr>
<td>Left side (provide means of access)</td>
<td>6&quot;</td>
</tr>
<tr>
<td>Right side</td>
<td>2&quot;</td>
</tr>
</tbody>
</table>

2. Hot water pipes must be at least ½" from combustible material.

3. Single-wall vent pipe must be at least 6 inches from combustible material.

4. Type B double-wall metal vent pipe — refer to vent manufacturer’s recommendation for clearances to combustible material.

Residential garage installation

Take the following special precautions when installing the boiler in a residential garage. If the boiler is located in a residential garage, per ANSI Z223.1, paragraph 5.1.9:

- Mount the boiler a minimum of 18 inches above the floor of the garage to assure the burner and ignition devices will be no less than 18 inches above the floor.
- Locate or protect the boiler so it cannot be damaged by a moving vehicle.
Failure to follow all instructions can result in flue gas spillage and carbon monoxide emissions, causing severe personal injury or death.

Inspect existing chimney before installing boiler. Failure to clean or replace perforated pipe or tile lining will cause severe personal injury or death.

Do not alter boiler draft hood or place any obstruction or non-approved vent damper in breeching or vent system. CSA certification will become void. Flue gas spillage and carbon monoxide emissions will occur causing severe personal injury or death.

**Prepare boiler location — vent system**

**WARNING**

**DANGER**

**DANGER**

Failure to follow all instructions can result in flue gas spillage and carbon monoxide emissions, causing severe personal injury or death.

At the time of removal of an existing boiler, the following steps shall be followed with each appliance remaining connected to the common venting system placed in operation, while the other appliances remaining connected to the common venting system are not in operation.

a. **Seal any unused openings** in the common venting system.

b. **Visually inspect the venting system** for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion or other deficiencies which could cause an unsafe condition.

c. **Test vent system** — Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliance not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.

d. **Place in operation** the appliance being inspected. Follow the lighting/operating instructions. Adjust thermostat so appliance will operate continuously.

e. **Test for spillage** at draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.

f. After it has been determined that **each appliance** remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers, and any other gas-burning appliance to their previous conditions of use.

Any improper operation of common venting system should be corrected so the installation conforms with the National Fuel Gas Code, ANSI Z223.1-latest edition. Correct by resizing to approach the minimum size as determined using the appropriate tables in Part 11 of that code. Canadian installations must comply with B149.1 or B149.2 Installation Code.

**Chimney or vent requirements**

1. Venting must be installed according to Part 7, Venting of Equipment, of National Fuel Gas Code, ANSI Z223.1-latest edition and applicable building codes. Canadian installations must comply with B149.1 or B149.2 Installation Codes.

2. See Ratings table on page 67 for minimum chimney or vent sizes. A chimney or vent **without a listed cap** should extend **at least 3 feet above the highest point** where it passes through a roof of a building and **at least 2 feet higher than any portion of a building within a horizontal distance of 10 feet**. A chimney or vent must not extend less than the distances stated above.

3. A lined chimney is preferred and must be used when required by local, state, provincial and national codes, laws, regulations and ordinances. Vitreous tile linings with joints that prevent retention of moisture and linings made of noncorrosive materials are best. Advice for flue connections and chimney linings can be obtained from local gas utility. **Type B** double-wall metal vent pipe or single-wall vent pipe may be used as a liner.

4. Cold masonry chimneys, also known as outside chimneys, typically have one or more walls exposed to outside air. When any atmospheric gas-fired boiler with automatic vent damper is vented through this type of chimney, the potential exists for condensation to occur. Condensation can damage a masonry chimney. Weil-McLain recommends the following to prevent possible damage.

   a. Line chimney with corrosion-resistant metal liner such as AL29-4C® single-wall stainless steel or B-vent. Size liner per National Fuel Gas Code ANSI Z223.1-latest edition.

   b. Provide drain trap to remove any condensate.

5. Where two or more gas appliances vent into a common chimney or vent, equivalent area should be **at least equal** to area of vent outlet on largest appliance **plus 50 percent** of vent outlet area on additional appliance.
Prepare boiler location — air contamination

Please review the following information on potential combustion air contamination problems. Refer to Table 1 for products and areas which may cause contaminated combustion air.

**WARNING** To prevent potential of severe personal injury or death, check for products or areas listed below before installing boiler. If any of these contaminants are found:
- remove contaminants permanently
- OR —
- isolate boiler and provide outside combustion air. See national, provincial or local codes for further information.

Please review the following information on potential combustion air contamination problems. Refer to Table 1 for products and areas which may cause contaminated combustion air.

<table>
<thead>
<tr>
<th>Products to avoid</th>
<th>Areas likely to have contaminants</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spray cans containing chloro/fluorocarbons</td>
<td>Dry cleaning/laundry areas and establishments</td>
</tr>
<tr>
<td>Permanent wave solutions</td>
<td>Swimming pools</td>
</tr>
<tr>
<td>Chlorinated waxes/cleaners</td>
<td>Metal fabrication plants</td>
</tr>
<tr>
<td>Chlorine-based swimming pool chemicals</td>
<td>Beauty shops</td>
</tr>
<tr>
<td>Calcium chloride used for thawing</td>
<td>Refrigeration repair shops</td>
</tr>
<tr>
<td>Sodium chloride used for water softening</td>
<td>Photo processing plants</td>
</tr>
<tr>
<td>Refrigerant leaks</td>
<td>Auto body shops</td>
</tr>
<tr>
<td>Paint or varnish removers</td>
<td>Plastic manufacturing plants</td>
</tr>
<tr>
<td>Hydrochloric acid/muriatic acid</td>
<td>Furniture refinishing areas and establishments</td>
</tr>
<tr>
<td>Cements and glues</td>
<td>New building construction</td>
</tr>
<tr>
<td>Antistatic fabric softeners used in clothes dryers</td>
<td>Remodeling areas</td>
</tr>
<tr>
<td>Chlorine-type bleaches, detergents, and cleaning solvents found in household laundry rooms</td>
<td>Garages with workshops</td>
</tr>
<tr>
<td>Adhesives used to fasten building products and other similar products</td>
<td></td>
</tr>
</tbody>
</table>
1c Prepare boiler location — air openings

Combustion air and ventilation openings must comply with Section 5.3, Air for Combustion and Ventilation, of National Fuel Gas Code ANSI Z223.1-latest edition, or applicable local building codes. Canadian installations must comply with B149.1 or B149.2 Installation Codes.

**WARNING** Provide adequate combustion and ventilation air to assure proper combustion and reduce the risk of severe personal injury, death or substantial property damage caused by flue gas spillage and carbon monoxide emissions.

**Air from inside building**
(boiler in interior room - Figure 2)

1. Tightly constructed buildings must be provided with openings to outside for combustion and ventilation air. These openings must be sized to handle all fuel burning appliances, exhaust or ventilation fans and fireplaces.

2. When openings to boiler room are taken to interior spaces, provide two permanent openings:
   • One air opening within 12 inches of floor.
   • A second opening within 12 inches of ceiling.

Each opening must provide a minimum free area of 1 square inch per 1,000 Btuh of input of all appliances in room plus requirements for any exhaust fans in room.

**Air directly from outside to boiler room**

1. Tightly constructed buildings must be provided with combustion and ventilation air openings to boiler room, which are adequate to handle the boiler needs plus the needs of all other fuel burning appliances, exhaust or ventilation fans and fireplaces.

2. When combustion air is supplied to the boiler space directly through outside walls (Figure 3): Provide two permanent openings:
   • One air opening within 12 inches of floor.
   • A second opening within 12 inches of ceiling.

Each opening must provide a minimum free area of 1 square inch per 4,000 Btuh of input of all appliances in room plus requirements for any exhaust fans in room.

**Figure 3 Air directly from outdoors**

3. When combustion air is supplied to the boiler space directly from outside or ventilated attic/crawl space through vertical ducts (Figure 4): Provide two permanent openings:
   • One air opening within 12 inches of floor.
   • A second opening within 12 inches of ceiling.

Each opening must provide a minimum free area of 1 square inch per 4,000 Btuh of input of all appliances in room plus requirements for any exhaust fans in room. The duct cross sectional area must be no less than the required area of the permanent openings.

**Figure 2 Air openings to interior space**

1. Add air openings to outside if building is tight construction.

2. Each opening free area = 1 sq. inch per 1,000 Btuh

3. Each opening free area = 1 sq. inch per 4,000 Btuh

Other appliances

CGa boiler

Add air opening to outside if building is tight construction.
Special considerations

Tight construction

ANSI Z223.1 defines unusually tight construction where:

a. Walls and ceilings exposed to the outside atmosphere have a continuous water vapor retarder with a rating of 1 perm or less with openings gasketed, and . . .
b. Weather-stripping has been added on openable windows and doors, and . . .
c. Caulking or sealants are applied to areas such as joints around windows and door frames, between sole plates and floors, between wall-ceiling joints, between wall panels, at penetrations for plumbing, electrical, and gas lines, and in other openings.

For buildings with such construction, provide air openings into the building from outside, sized per the appropriate case in Figure 3 if appliances are to use inside air for combustion and ventilation.

Exhaust fans and air movers

The appliance space must never be under a negative pressure, even if the appliance(s) are installed as direct vent. Always provide air openings sized not only to the dimensions required for the firing rate of all appliances, but also to handle the air movement rate of the exhaust fans or air movers using air from the building or space.

Motorized air dampers

If the air openings are fitted with motorized dampers, electrically interlock the damper to:

* Prevent the boiler from firing if the damper is not fully open.
* Shut the boiler down should the damper close during boiler operation.

To accomplish this interlock, wire an isolated contact (proving the damper open) in series with the thermostat input to the boiler. The boiler will not start if this contact is open, and will shut down should it open during operation.
Prepare boiler — placement and setup

Place boiler/crate near position

1. Leave boiler in crate and on pallet until installation site is ready.
2. Move entire crate and pallet next to selected location.
4. Remove boiler from pallet as follows:
   a. Tilt left side of boiler up and place a board under left legs.
   b. Tilt boiler the other way and place a board under right legs.
   c. Slide boiler backwards off pallet and into position.

NOTICE

Do not drop boiler or bump jacket on floor or pallet. Damage to boiler can result.

5. Check level.
   a. Shim legs, if necessary.
   b. Do not alter legs.

Inspect orifices and burners

1. Remove front jacket door. Remove base access panel (See Figure 32, item 4, page 62).
2. Check for correctly-sized manifold orifices. See Table 2 below for sizing. (The orifice size is stamped on the orifice spud barrel.)

DANGER

Correctly-sized manifold orifices must be used. Failure to do so will result in severe personal injury, death or substantial property damage.

3. Level and straighten burners.

DANGER

Burners must be properly seated in slots in burner rest with their openings face up. Main burner orifices must inject down center of burner. Failure to properly seat burners will result in severe personal injury, death or substantial property damage.

4. Reinstall access panel.

CAUTION

Do not operate boiler without access panel secured in place. Failure to comply could cause momentary flame rollout on ignition of main flame, resulting in possible fire or personal injury hazard.

Orifice replacement procedure (when required)

1. Remove access panel.
2. On gas manifold, mark location of main burner with attached pilot assembly.
3. Remove main burner with attached pilot assembly from manifold. Remove all remaining burners.
4. Remove and discard all main burner orifices in gas manifold.
5. Apply a small amount of pipe dope to each of the new orifices and install in the manifold tappings. Make sure the orifices are aligned correctly, not cross-threaded in the manifold tappings.

WARNING

Use only pipe dope compatible with propane gas, even if boiler is to be operated on natural gas. Failure to comply could result in severe personal injury, death or substantial property damage.

6. Reinstall main burner with attached pilot assembly at location marked on gas manifold. Reinstall all remaining burners.
7. Follow check-out procedure, section 7, page 33.

Table 2  Manifold orifice sizing

<table>
<thead>
<tr>
<th>Location</th>
<th>Natural gas</th>
<th>Propane gas</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>U. S.</td>
<td>0-2,000 ft</td>
<td>0-2,000 ft</td>
</tr>
<tr>
<td></td>
<td>2.00 mm</td>
<td>1.30 mm</td>
</tr>
<tr>
<td></td>
<td>over 2,000 ft (Note 1)</td>
<td>over 2,000 ft (Note 1)</td>
</tr>
<tr>
<td>Canada</td>
<td>0-2,000 ft</td>
<td>0-2,000 ft</td>
</tr>
<tr>
<td></td>
<td>2.00 mm</td>
<td>1.30 mm</td>
</tr>
<tr>
<td></td>
<td>2,000-4,500</td>
<td>2,000-4,500</td>
</tr>
<tr>
<td></td>
<td>1.90 mm</td>
<td>1.20 mm</td>
</tr>
</tbody>
</table>

Note 1: For elevations above 2,000 feet, contact your local Weil-McLain sales office for details.
Prepare boiler — pressure test

Perform hydrostatic pressure test

Pressure test boiler before attaching water or gas piping or electrical supply (except as noted below).

Prepare boiler for test

1. Remove the shipping nipple (from CGa supply tapping) and remove the boiler relief valve. Temporarily plug the relief valve tapping with a ¾" NPT pipe plug.

2. Remove 1¼" nipple, reducing tee and drain valve from accessory bag. Install in boiler return connection as shown on page 3 or in Figure 34, item 3, page 64. Install circulator on either the return or supply.

3. Remove 1¾" nipple, 1¾" tee, bushing and pressure/temperature gauge from accessory bag. Pipe to boiler supply connection as shown in Figure 34, page 64. (Use pipe dope sparingly.)

4. Connect a hose to boiler drain valve, the other end connected to a fresh water supply. Make sure hose can also be used to drain boiler after test.

5. Connect a nipple and shutoff valve to system supply connection on the 1¼" tee. This valve will be used to bleed air during the fill. (Valve and nipple are not included with boiler.)

6. Connect a nipple and shutoff valve to system return connection (at circulator flange if circulator installed on return). This valve will be used to bleed air during the fill. (Valve and nipple are not included with boiler.)

Fill and pressure test

1. Open the shutoff valves you installed on supply and return connections.

2. Slowly open boiler drain valve and fresh water supply to fill boiler with water.

3. When water flows from shutoff valves, close boiler drain valve.


5. Slowly reopen boiler drain valve until test pressure of not more than 45 psi is reached on the pressure/temperature gauge.

6. Test at no more than 45 psi for no more than 10 minutes.

WARNING: Do not leave boiler unattended. A cold water fill could expand and cause excessive pressure, resulting in severe personal injury, death or substantial property damage.

WARNING: Leaks must be repaired at once. Failure to do so can damage boiler, resulting in substantial property damage.

Drain and remove fittings

1. Disconnect fill water hose from water source.

2. Drain boiler at drain valve or out hose, whichever provides best access to drain. Remove hose after draining if used to drain boiler.

3. Remove nipples and valves unless they will remain for use in the system piping.

4. Remove plug from relief valve tapping. See Section 3 to replace relief valve.

Do not use petroleum-based cleaning or sealing compounds in boiler system. Severe damage to boiler will occur, resulting in substantial property damage.
**2c**

### Prepare boiler — draft hood & spill switch

**Draft hood installation**
1. Secure draft hood to outlet at top of boiler with sheet metal screws.
2. Bottom of draft hood or “skirt” must have clearance dimension above jacket top panel as indicated on draft hood.

**Spill switch installation**
1. Fasten spill switch to draft hood as shown in Figure 6 and Figure 7.
2. See Wiring diagram to connect wires:
   a. Standing pilot boiler — see page 34.

---

**DANGER**

Do not alter boiler draft hood or place any obstruction or non-approved vent damper in breeching or vent system. CSA certification will become void. Flue gas spillage and carbon monoxide emissions will occur causing severe personal injury or death.

---

**Figure 6** Install spill switch

**Figure 7** Spill switch with wire harness

---

**2d**

### Prepare boiler — install vent piping

1. Connect from draft hood or vent damper outlet to chimney or vent with same size vent connector.
2. Where possible, vertical venting to the outside from the draft hood or vent damper outlet will offer best performance.
3. Where horizontal vent connector is used, slope upward at least ¼” per lineal foot toward chimney or vent and support with hangers to prevent sagging.
4. Breeching **must not** be connected to any portion of a mechanical draft system that can operate under positive pressure.

---

**WARNING**

Long horizontal vent connector, excessive number of elbow or tees, or other obstructions that restrict the flow of combustion gases should be avoided. Severe personal injury, death or substantial property damage could result.
Prepare boiler — vent damper installation

These systems are used on gas-fired boilers with vent dampers as shipped from factory. Boiler will not operate without vent damper installed.

Only vent dampers listed in the Replacement parts list on page 61 are certified for use with CGa boilers. Any other vent damper installed could cause severe personal injury or death.

**Damper blade**

**Standing pilot ignition systems** — Refer to vent manufacturer’s instructions to install plug (shipped with damper) in damper hole. For standing pilot boilers only, install plug with ½” diameter hole in vent damper hole.

**Spark-ignited pilot systems** — Refer to vent manufacturer’s instructions to install plug (shipped with damper) in damper hole. For spark-ignited pilot boilers only, install plug with no hole in vent damper hole.

**Minimum clearances**

Provide a minimum of 6” between the vent damper and any combustible material. (Provide a minimum of 36 ” between jacket top and combustible ceiling.)

**Installation**

**DANGER**

Do not modify draft hood or vent damper, or make another connection between draft hood and vent damper or boiler except as noted below. This will void CSA certification and will not be covered by Weil-McLain warranty. Any changes will cause severe personal injury, death or substantial property damage.

1. Install vent damper horizontally or vertically as shown in vent damper manufacturer’s instructions. Vent damper must be installed so that it serves only one boiler and so damper blade indicator is visible to the user. See Figure 8.

4. Read and apply the harness plug warning label (shown above) so that it is visible after installation.

5. Plug damper harness receptacle into damper harness plug.

**WARNING**

LINE UP KEYWAY WHEN CONNECTING PLUGS.

FORCING A MISMATCH CAN CAUSE A HAZARDOUS CONDITION.

**Figure 8** Vent damper assemblies

**Effikal damper**

Refer to vent manufacturer’s instructions to install plug (shipped with damper) in damper hole.

**Johnson Controls damper**

Refer to vent manufacturer’s instructions to install plug (shipped with damper) in damper hole.

**Hold-open switch (Effikal only)** — Install vent damper so that switch is visible and accessible to user.

**DANGER**

Bypassing (jumpering) vent damper will cause flue products such as carbon monoxide to escape into the house. This will cause severe personal injury or death.

After boiler has operated once, if either end of harness is disconnected, the system safety shutdown will occur. The boiler will not operate until harness is reconnected.

**Effikal damper** — Damper hold open switch must be in Automatic Operation position for system to operate properly.
3a Water piping — general information

General piping information

If installation is to comply with ASME or Canadian requirements, an additional high temperature limit is needed. Install control in supply piping between boiler and isolation valve. Set second control to minimum 20 °F above setpoint of first control. Maximum allowable setpoint is 240 °F. See page 34 or 38, for wiring.

A low water cutoff device is required when boiler is installed above radiation level or by certain state or local codes or insurance companies. Use low water cutoff designed for water installations. Electrode probe-type is recommended. Purchase and install in tee in supply piping above boiler.

Use backflow check valve in cold water supply as required by local codes.

Pressure/temperature gauge

Install pressure/temperature gauge in tee on supply piping (as shown in drawing on page 3). The gauge well is a self-closing valve, allowing removal of the gauge without draining the system.

Slowly remove pressure/temperature gauge from well. The self-closing valve could leak if clogged with sediment. If water begins to spray, stop removing gauge. Close system fill valve and drain enough water to release system pressure before continuing with gauge removal. Escaping hot water could cause severe personal injury.

Relief valve

Install relief valve vertically in ¾” tapping on side of boiler. See Figure 9 or 10 and the tag attached to the relief valve for manufacturer’s instructions.

To avoid water damage or scalding due to relief valve operation:

- Discharge line must be connected to relief valve outlet and run to a safe place of disposal. Terminate the discharge line to eliminate possibility of severe burns should the valve discharge.
- Discharge line must be as short as possible and be the same size as the valve discharge connection throughout its entire length.
- Discharge line must pitch downward from the valve and terminate at least 6” above the floor drain where any discharge will be clearly visible.
- The discharge line shall terminate plain, not threaded, with a material serviceable for temperatures of 375 °F or greater.
- Do not pipe the discharge to any place where freezing could occur.
- No shutoff valve shall be installed between the relief valve and boiler, or in the discharge line. Do not plug or place any obstruction in the discharge line.
- Failure to comply with the above guidelines could result in failure of the relief valve to operate, resulting in possibility of severe personal injury, death or substantial property damage.
- Test the operation of the valve after filling and pressurizing system by lifting the lever. Make sure the valve discharges freely. If the valve fails to operate correctly, replace it with a new relief valve.

Circulator

The circulator is shipped loose (wiring pre-attached to boiler) to allow you to locate it either in the return or supply piping, as desired. See page 3 for a typical installation. Pipe the expansion tank to the suction side of the circulator whenever possible. Install an air separator in the supply piping. Connect the expansion tank to the air separator only if the separator is on the suction side of the circulator. Always install the system fill connection at the same point as the expansion tank connection to the system. Figures 9 and 10 show typical near-boiler piping connections.

System water piping

See Figure 9 (diaphragm-type or bladder-type expansion tank) or Figure 10 (closed-type expansion tank) on page 21, and Table 3 below, for near-boiler and single-zone systems designed for return water at least 130 °F.

See pages 18-19 to complete multiple-zone piping or pages 20-25 to complete piping for radiant heating systems or converted gravity systems.

Refer to page 25 for boilers used with refrigeration systems.

Table 3 Water pipe size (based on 20 °F rise)

<table>
<thead>
<tr>
<th>Boiler model</th>
<th>To system</th>
<th>From system</th>
</tr>
</thead>
<tbody>
<tr>
<td>CGa-25</td>
<td>¾”</td>
<td>¾”</td>
</tr>
<tr>
<td>CGa-3</td>
<td>1”</td>
<td>1”</td>
</tr>
<tr>
<td>CGa-4</td>
<td>1”</td>
<td>1”</td>
</tr>
<tr>
<td>CGa-5</td>
<td>1”</td>
<td>1”</td>
</tr>
<tr>
<td>CGa-6</td>
<td>1 ¼”</td>
<td>1 ¼”</td>
</tr>
<tr>
<td>CGa-7</td>
<td>1 ¼”</td>
<td>1 ¼”</td>
</tr>
<tr>
<td>CGa-8</td>
<td>1 ½”</td>
<td>1 ½”</td>
</tr>
</tbody>
</table>

Note: Circulator flange supplied with boiler is same size as recommended piping above.

Install boiler such that —

- Chilled medium, if used, is piped in parallel with heating boiler. Use appropriate valves to prevent chilled medium from entering boiler. Consult I=B=R Installation and Piping Guides.
- If boiler is connected to heating coils located in air handling units where they can be exposed to refrigerated air, use flow control valves or other automatic means to prevent gravity circulation during cooling cycle. Circulation of cold water through the boiler could result in damage to the heat exchanger, causing possible severe personal injury, death or substantial property damage.
3b Water piping — single-zone system

Expansion tank

Diaphragm-type or bladder-type expansion tank — Figure 9
1. Ensure expansion tank size will handle boiler and system water volume and temperature. Tank must be located in boiler return piping as close to boiler as possible, before inlet side of circulator. See tank manufacturer’s instructions for details.
2. Install an automatic air vent as shown.

Closed-type expansion tank — Figure 10
1. Ensure expansion tank size will handle boiler and system water volume and temperature. See tank manufacturer’s instructions for details.
2. Connect tank to ½” NPT tapping located behind supply outlet, using ½” NPT piping. Pitch any horizontal piping up towards tank 1 inch per 5 feet of piping.

CAUTION Undersized expansion tanks cause system water to be lost from relief valve and makeup water to be added through fill valve. Eventual section failure can result.

WARNING Use Figure 9 or Figure 10 only for single-zone systems designed for return water at least 130 °F. For systems with low return water temperature possible, such as converted gravity systems and radiant heating systems, refer to the special piping suggestions of pages 20-25. Failure to prevent low return water temperature to the boiler could cause corrosion of the boiler sections or burners, resulting in severe personal injury, death or substantial property damage.

Figure 9 Diaphragm- or bladder-type expansion tank
Piping to single-zone system using diaphragm-type or bladder-type expansion tank. See Table 3 for piping sizes.

Figure 10 Closed-type expansion tank
Piping to single-zone system using closed-type expansion tank. See Table 3 for piping sizes.
3c Water piping — multiple zones

Piping multiple zones

Follow instructions on pages 16 and 17 to install near-boiler or single-zone piping. (Also refer to Piping for radiant heating systems or converted gravity systems, below, if applicable.)

See Figure 11 or Figure 12 to complete installation.

Zoning with circulators, return temp over 130 °F

1. Size each circulator to individual circuit requirements.
2. Do not install circulator on boiler (except for primary/secondary piping).
3. Install isolation (balancing) valves to adjust flow to distribute heat to all zones.
4. Install and wire a separate relay for each zone circulator.

Zoning with zone valves, return temp over 130 °F

1. Install isolation (balancing) valves to adjust flow to distribute heat to all zones.
2. Provide a separate 24-volt transformer to power the zone valves. Size the transformer to handle the total rated load of all connected zone valves.

Piping for radiant heating systems or converted gravity systems

Converted gravity (or steam) systems

Whenever possible, use the primary/secondary piping shown in Figures 13 or 14 on page 21. This piping design allows changing boiler flow rate without affecting primary circuit flow rate.

If Figures 13 or 14 cannot be used, use the boiler-bypass piping shown in Figure 15 or Figure 16 on page 23. You can also use the piping shown in Figure 17 on page 25 (system-bypass), if the reduced flow rate in the heating system will not cause heat distribution problems.

Failure to prevent low return water temperature to the boiler could cause corrosion of the boiler sections or burners, resulting in severe personal injury, death or substantial property damage.

Radiant heating systems

Preferably, use primary/secondary piping, as shown in Figures 13 or 14 on page 21. Alternatively, use the method of either Figure 15 or Figure 16 on page 23. Do not use the piping of Figure 17 (system-bypass), because this method does not control radiant system supply temperature.

If radiant system tubing has no oxygen barrier, a heat exchanger must be used.

Failure to prevent cold return water temperature to the boiler could cause corrosion damage to the sections or burners, resulting in possible severe personal injury, death or substantial property damage.

WARNING

Radiant heating system piping should include a means of regulating the boiler return water temperature and the system supply temperature (such as provided by an injection pumping control). Boiler return water temperature will be adequately controlled using the methods shown in this manual provided the system supply temperature is relatively constant.

Do not apply the methods in this manual if the system is equipped with an outdoor reset control. Instead, provide controls and piping which can regulate the boiler return water temperature at no less than 130 °F regardless of system supply temperature. Contact your Weil-McLain representative for suggested piping and control methods. Failure to prevent cold return water temperature to the boiler could cause corrosion damage to the sections or burners, resulting in possible severe personal injury, death or substantial property damage.
Typical piping — multiple-zone installations

**Figure 11**
Zoning with circulators — return water 130 °F or higher.

1. Boiler isolation (balancing) valves
2. Flow/check valve
3. System or zone circulator
5. Zone valve
6. Drain valve
9. Relief valve
10. Automatic air vent (with diaphragm-type expansion tank), or connect to tank fitting (closed-type expansion tank). **DO NOT** use an automatic air vent when using closed-type expansion tank. It would allow air to leave the system, causing waterlogging of the expansion tank.

**Figure 12**
Zoning with zone valves — return water 130 °F or higher.

1. Fill valve
12. Diaphragm-type or bladder-type expansion tank, if used (For closed-type expansion tank, pipe from top of air separator to tank fitting as in Figure 10.)
13. Air separator and automatic vent, if used (Note that the fill valve must always be connected to the expansion tank, regardless of location of expansion tank circulator or air separator.

**WARNING**

For systems with possible low return-water temperature (such as converted gravity systems, radiant heating systems and heat pump systems), refer to the special piping suggestions of Figures 13 – 17, as applies. Failure to prevent sustained low return water temperature to the boiler could cause corrosion of the boiler sections, resulting in severe personal injury, death or substantial property damage.
3d Water piping — low temp systems

Primary/secondary (preferred) bypass piping method

Primary/secondary bypass piping is preferred because the flow rate and temperature drop in the heating circuit(s) is determined only by the heating circuit circulator(s). So adjustment of the bypass valves in the boiler circuit will not cause a change in the heating circuit rate and temperature distribution.

Figures 13 and 14 show suggested bypass arrangements using primary/secondary bypass piping (preferred) for low temperature systems such as radiant heating systems or converted gravity systems. For alternatives, see pages 22 through 25.

The bypass valves (items 7a and 7b) provide mixing of hot boiler outlet water with cooler system return water — set to assure a minimum return water temperature (at least 130 °F) to the boiler. Set the valves as explained below.

Temperature gauges

Gauge 4a is suggested, but optional on any system.

Gauge 4b is optional on converted gravity systems, but required on radiant heating systems — to display the water temperature being supplied to the radiant tubing.

Gauge 8 is required on all systems to assure the return water temperature is accurately set for a minimum of 130 °F. If this gauge is not available however, adjust the valves such that the boiler-mounted temperature/pressure gauge reads at least 150 °F when the system return water is cold (approximately 60 °F water temperature).

Valve adjustment (Figure 13 and 14 only)

1. Set the valves while the system is cool, setting for the coldest expected water temperature (usually 60 °F since the system will often drop to room temperature between cycles).
2. Start with valve 7a fully closed and 7b fully open.
3. Gradually open valve 7a while closing valve 7b until the temperature at gauge 8 reads 130 °F when gauge 4a reads 60 °F.
4. Note that valve 7a regulates the amount of hot water from the boiler supply which mixes with return water. Valve 7b regulates the amount of system water flowing through the boiler secondary loop.

WARNING

Failure to prevent low return water temperature to the boiler could cause corrosion of the boiler sections or burners, resulting in severe personal injury, death or substantial property damage.

Radiant heating system piping should include a means of regulating the boiler return water temperature and the system supply temperature (such as provided by an injection pumping control).

Boiler return water temperature will be adequately controlled using the methods shown in this manual provided the system supply temperature is relatively constant.

DO NOT apply the methods of this manual if the system is equipped with an outdoor reset control. Instead, provide controls and piping which can regulate the boiler return water temperature at no less than 130 °F regardless of system supply temperature. Contact your Weil-McLain representative for suggested piping and control methods.

Failure to prevent cold return water temperature to the boiler could cause corrosion damage to the sections or burners, resulting in possible severe personal injury, death or substantial property damage.
Primary/secondary (preferred) piping — for radiant heating or converted gravity systems

**Figure 13**
Zoning with circulators

**Figure 14**
Zoning with zone valves

1. Boiler isolation (balancing) valves
2. Flow/check valve
3. System or zone circulator (circulator should cycle with zone valve and switches, using circulator valve or zone control panel)
4. System temperature gauges
5. Zone valve
6. Drain valve
7. System temperature valves (see instructions to the left for adjusting valves)
8. Blend temperature gauge
9. Relief valve
10. Automatic air vent (with diaphragm-type expansion tank), or connect to tank fitting (closed-type expansion tank). **DO NOT** use an automatic air vent when using closed-type expansion tank. It would allow air to leave the system, causing waterlogging of the expansion tank.
11. Fill valve
12. Diaphragm-type or bladder-type expansion tank, if used (For closed-type expansion tank, pipe from top of air separator to tank fitting as in **Figure 10**.)
13. Air separator and automatic vent, if used (Note that the fill valve must always be connected to the expansion tank, regardless of location of expansion tank, circulator or air separator.)


3e Water piping — low temp systems

**Boiler-bypass piping method**

This piping method is called a boiler-bypass because part of the circulator flow is bypassed around the boiler (through valve 7a). This method reduces the flow rate throughout the boiler, in order to raise the average water temperature in the boiler enough to prevent flue gas condensation. Boiler-bypass piping is effective for some boilers — including the CGa — provided the flow rates are adjusted according to the instructions following.

**Figures 15 and 16** are alternative piping suggestions for converted gravity (large water content or steam systems) or radiant heating system — for use when primary/secondary piping can't be applied. (**Figure 17** is another alternative, using system bypass in place of boiler-bypass piping. **Figure 17** however, is not suitable for radiant heating applications because it does not protect the radiant system from possible high water temperature.)

Boiler-bypass piping keeps system flow rate as high as possible and temperature drop as low as possible, helping to equalize the building heat distribution.

**Temperature gauges**

Gauge 4a is optional if the bypass valves will be adjusted using cold (or room temperature) return water to the boiler. (When setting the valves without gauge 4a installed — using cold or room temperature water — assume the return water temperature to be 60 °F. Set the valves so gauge 8 reads at least 120 °F.

Gauge 4b is optional on converted gravity systems, but **required** on radiant heating systems — to display the water temperature being supplied to the radiant tubing.

Gauge 8 is **required** on all systems to assure reliable adjustment of the bypass valves. The boiler-mounted temperature/pressure gauge can be used if a separate temperature gauge is not installed.

**Valve adjustment**

1. Start with valve 7a fully closed and 7b fully open.
2. Gradually open valve 7a while closing valve 7b until the temperature at gauge 8 reads 60 °F higher than gauge 4a. A minimum 60 °F temperature rise through the boiler assures a low enough flow rate and high enough average temperature to prevent condensation even with low system return water temperature.
3. Valve 7a regulates the system flow rate, while valve 7b regulates the boiler flow rate.
4. The boiler-mounted temperature/pressure gauge may be used in place of a separate gauge 8.

**WARNING**

Failure to prevent **low return water temperature** to the boiler could cause corrosion of the boiler sections or burners, resulting in severe personal injury, death or substantial property damage.

Radiant heating system piping should include a means of regulating the boiler return water temperature and the system supply temperature (such as provided by an injection pumping control).

Boiler return water temperature will be adequately controlled using the methods shown in this manual provided the system supply temperature is relatively constant.

**DO NOT** apply the methods of this manual if the system is equipped with an outdoor reset control. Instead, provide controls and piping which can regulate the boiler return water temperature at no less than 130 °F regardless of system supply temperature. Contact your Weil-McLain representative for suggested piping and control methods.

Failure to prevent **cold return water temperature** to the boiler could cause corrosion damage to the sections or burners, resulting in possible severe personal injury, death or substantial property damage.
Boiler-bypass (alternate) piping — for radiant heating or converted gravity systems

**Figure 15**  Boiler-bypass piping
Zoning with circulators
(Alternative to primary/secondary piping Figures 13 and 14

**Figure 16**  Boiler-bypass piping
Zoning with zone valves
(Alternative to primary/secondary piping Figures 13 and 14

1. Boiler isolation (balancing) valves
2. Flow/check valve
3. System or zone circulator
4. System temperature gauges
5. Zone valve
6. Drain valve
7. System temperature valves (see instructions to the left for adjusting valves)
8. Blend temperature gauge
9. Relief valve

10. Automatic air vent (with diaphragm-type expansion tank), or connect to tank fitting (closed-type expansion tank). **DO NOT** use an automatic air vent when using closed-type expansion tank. It would allow air to leave the system, causing waterlogging of the expansion tank.

11. Fill valve

12. Diaphragm-type or bladder-type expansion tank, if used (For closed-type expansion tank, pipe from top of air separator to tank fitting as in Figure 10.)

13. Air separator and automatic vent, if used (Note that the fill valve must always be connected to the expansion tank, regardless of location of expansion tank, circulator or air separator.)
Water piping — low temp systems

System-bypass piping method

This piping method is called a system-bypass because part of the circulator flow bypasses the system (through valve 7a). This bypassed hot water from the boiler outlet mixes with cooler system return water temperature in order to provide minimum 130 °F return water to the boiler. Valve 7b will most often be full open, but may need to be slightly closed on some low pressure drop systems in order to cause enough flow through valve 7a.

Figure 17 is an alternative piping method that provides return water temperature control for boilers installed on converted gravity systems (large water content or steam systems).

Do not apply the piping of Figure 17 on radiant heating systems. It provides no method of regulating the water temperature provided to the system and could result in excessive water temperature in the radiant tubing.

System-bypass piping as shown in Figure 17 can be used with either zone valve or circulator zoning. When used with circulator zoning however, the boiler circulator (item 3), must be piped as shown. It cannot be used as one of the zoning circulators.

Do not apply system-bypass piping if the reduced flow in the system could cause poor heat distribution. That is, system-bypass piping reduces the flow in the system and increases the water temperature supplied to the system. This can cause increased heat from radiators at the beginning of the system and reduced heat from radiators near the end of the system.

Valve adjustment

1. Start with valve 7a fully closed and 7b fully open.
2. Gradually open valve 7a while closing valve 7b until the temperature at gauge 8 reads at least 130 °F at all times.
3. Valve 7a regulates the amount of boiler supply water mixed with return water. Valve 7b causes a pressure drop in the system needed to balance flow through valve 7a and the system.
4. The valve adjustment should be done with the system at the coldest expected temperature (60 °F for converted gravity systems or high mass radiant systems).

WARNING

Failure to prevent low return water temperature to the boiler could cause corrosion of the boiler sections or burners, resulting in severe personal injury, death or substantial property damage.

Radiant heating system piping should include a means of regulating the boiler return water temperature and the system supply temperature (such as provided by an injection pumping control).

Boiler return water temperature will be adequately controlled using the methods shown in this manual provided the system supply temperature is relatively constant.

DO NOT apply the methods of this manual if the system is equipped with an outdoor reset control. Instead, provide controls and piping which can regulate the boiler return water temperature at no less than 130 °F regardless of system supply temperature. Contact your Weil-McLain representative for suggested piping and control methods.

Failure to prevent cold return water temperature to the boiler could cause corrosion damage to the sections or burners, resulting in possible severe personal injury, death or substantial property damage.
3f **System-bypass (alternate) piping — for converted gravity (or steam) systems**

3 System or zone circulator
7 System temperature valves (see instructions to the left for adjusting valves)
8 Blend temperature gauge
9 Relief valve
10 Automatic air vent (with diaphragm-type expansion tank), or connect to tank fitting (closed-type expansion tank). **DO NOT** use an automatic air vent when using closed-type expansion tank. It would allow air to leave the system, causing waterlogging of the expansion tank.
11 Fill valve
12 Diaphragm-type or bladder-type expansion tank, if used (For closed-type expansion tank, pipe from top of air separator to tank fitting as in Figure 10.)

---

3g **Water piping — Refrigeration system**

**Figure 17** System-bypass piping

Zoning with zone valve or circulators, return water 130 °F or higher.

(Alternative to boiler-bypass piping Figures 15 and 16)

**Figure 18** Piping refrigeration systems

---

**Prevent chilled water from entering boiler**

Install boiler so that chilled medium is piped in parallel with the heating boiler. Use appropriate valves to prevent chilled medium from entering boiler. See Figure 18 for typical installation of balancing valve and check valve.

If boiler is connected to heating coils located in air handling units where they can be exposed to refrigerated air, use flow control valves or other automatic means to prevent gravity circulation during cooling cycle.
4 Gas piping

Connecting gas supply piping to boiler

1. Remove jacket front panel and refer to Figure 19 to pipe gas to boiler.
   a. Install drip leg at inlet of gas connection to boiler. Where local utility requires drip leg to be extended to the floor, use appropriate length of pipe between cap and tee.
   b. Install ground joint union for servicing, when required.
   c. Install manual shutoff valve in gas supply piping outside boiler jacket when required by local codes or utility requirements.
   d. In Canada — When using manual main shutoff valve, it must be identified by the installer.

2. Support piping with hangers, not by boiler or its accessories.

3. Purge all air from gas supply piping.

   a. Close manual main shutoff valve during any pressure testing at less than 13” w.c.
   b. Disconnect boiler and gas valve from gas supply piping during any pressure testing greater than 13” w.c.

   WARNING: Do not check for gas leaks with an open flame — Use bubble test. Failure to use bubble test or check for gas leaks can cause severe personal injury, death or substantial property damage.

5. Use pipe dope compatible with propane gases. Apply sparingly only to male threads of pipe joints so that pipe dope does not block gas flow.

   WARNING: Failure to apply pipe dope as detailed above can result in severe personal injury, death or substantial property damage.

Table 4 Pipe capacity for 0.60 specific gravity natural gas

<table>
<thead>
<tr>
<th>Gas pipe length (feet)</th>
<th>Capacity of pipe for pipe size of: (Capacity in cubic feet gas per hour)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>½”</td>
</tr>
<tr>
<td>10</td>
<td>132</td>
</tr>
<tr>
<td>20</td>
<td>92</td>
</tr>
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<td>30</td>
<td>73</td>
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<td>75</td>
<td>45</td>
</tr>
<tr>
<td>100</td>
<td>38</td>
</tr>
<tr>
<td>150</td>
<td>31</td>
</tr>
</tbody>
</table>

Natural Gas:

1. Refer to Table 4 for pipe length and diameter. Base on rated boiler input (divide by 1,000 to obtain cubic feet per hour). Table 4 is only for gas with specific gravity 0.60, with a pressure drop through the gas piping of 0.30” w.c. For additional gas pipe sizing information, refer to ANSI Z223.1 (or B149.1 or B149.2 for Canadian installations).

2. Inlet pressure required at gas valve inlet:
   - Maximum: 13” w.c.
   - Minimum: 5” w.c.
   - Manifold gas pressure: 3.5” w.c.

3. Install 100% lockup gas pressure regulator in supply line if inlet pressure exceeds 13” w.c. Adjust for 13” w.c. maximum.

Propane Gas:

1. Contact gas supplier to size pipes, tanks and 100% lockup gas pressure regulator.

2. Adjust propane supply regulator provided by gas supplier for 13” w.c. maximum pressure.

3. Inlet pressure required at gas valve inlet:
   - Maximum: 13” w.c.
   - Minimum: 11” w.c.
   - Manifold gas pressure: 10” w.c.

Figure 19 Gas supply piping
Field wiring

For your safety, **turn off electrical power supply at service entrance panel before making any electrical connections** to avoid possible electric shock hazard. Failure to do so can cause severe personal injury or death.

**WARNING**

**Wiring must be N.E.C. Class 1.**

If rollout thermal fuse element wire as supplied with boiler must be replaced, type **200 °C** wire or equivalent must be used. If other original wiring as supplied with boiler must be replaced, use only type **105 °C** wire or equivalent.

Boiler must be **electrically grounded** as required by National Electrical Code ANSI/NFPA 70-latest edition.

**Electrical installation must comply with:**

1. National Electrical Code and any other national, state, provincial or local codes or regulations.
2. In Canada, CSA C22.1 Canadian Electrical Code Part 1, and any local codes.

**Wiring connections**

Boiler is shipped with controls completely wired, except spill switch and vent damper. Refer to wiring diagrams shown on page 34 for standing pilot ignition boiler or page 38 for spark-ignited pilot boiler.

**Thermostat**

1. Connect thermostat as shown on wiring diagram on boiler.
2. Install on inside wall away from influences of drafts, hot or cold water pipes, lighting fixtures, television, sunrays or fireplaces.
3. If thermostat has a heat anticipator, set heat anticipator in thermostat to match power requirements of equipment connected to it. If connected directly to boiler, set for 0.1 amps plus gas valve current. See information on the wiring diagram shown in **Figure 25b**, page 39. For other devices, refer to manufacturer’s specifications. Wiring diagram on boiler gives setting for control module and gas valve. Also see instructions with thermostat.

**Junction box (furnished)**

1. Connect 120 VAC power wiring (Figure 20).
2. Fused disconnect or service switch (15 amp. recommended) may be mounted on this box. For those installations with local codes which prohibit installation of fused disconnect or service switch on boiler, install a 2 x 4 cover plate on the boiler junction box and mount the service switch remotely as required by the code.

**Wiring multiple zones**

Refer to zone valve manufacturer’s literature for wiring and application. A separate transformer is required to power zone valves. Zoning with circulators requires a relay for each circulator.

**Figure 20**

Field wiring connections — service switch and thermostat (or end switch) provided by installer
6a

Start-up — preparation

Check for gas leaks

**WARNING** Before starting the boiler, and during initial operation, smell near the floor and around the boiler for gas odorant or any unusual odor. Do not proceed with start-up if there is any indication of a gas leak. Repair any leak at once.

**WARNING** Your propane supplier mixes an odorant with the propane to make its presence detectable. In some instances, the odorant can fade and the gas may no longer have an odor.
- Propane gas can accumulate at floor level. Smell near the floor for the gas odorant or any unusual odor. If you suspect a leak, do not attempt to light the pilot.
- Use caution when attempting to light the propane pilot. This should be done by a qualified service technician, particularly if pilot outages are common.
- Periodically check the odorant level of your gas.
- Inspect boiler and system at least yearly to make sure all gas piping is leak-tight.
- Consult your propane supplier regarding installation of a gas leak detector. There are some products on the market intended for this purpose. Your supplier may be able to suggest an appropriate device.

Determine if water treatment is needed

**DANGER** Do not use petroleum-based cleaning or sealing compounds in boiler system. Severe damage to boiler will occur, resulting in substantial property damage.

**WARNING** Eliminate all system leaks. Continual fresh makeup water will reduce boiler life. Minerals can build up in sections, reducing heat transfer, overheating cast iron, and causing section failure.

**Verify water chemistry**

Consult local water treatment companies for unusually hard water areas (above 7 grains hardness) or low pH water conditions (below 7.0). Boiler water pH of 7.0 to 8.5 is recommended.

**Freeze protection (when used)**

Use antifreeze made especially for hydronic systems. Inhibited propylene glycol is recommended.

**WARNING** Do not use ethylene glycol, automotive or undiluted antifreeze. Severe personal injury or death can result.

1. Determine antifreeze quantity according to system water content. Boiler water content is listed on page 67. Remember to include expansion tank water content.
2. Follow antifreeze manufacturer’s instructions.
3. A 50% solution of propylene glycol/water provides maximum protection to about -30 °F.
4. Local codes may require back flow preventer or actual disconnect from city water supply.
5. When using antifreeze in a system with automatic fill, install a water meter to monitor water makeup. Glycol will leak before the water begins to leak, causing glycol level to drop. Added water will dilute the antifreeze, reducing the freeze protection level.
Fill the system with water

1. Close manual and automatic air vents and boiler drain cock.

2. **Fill to correct system pressure.** Correct pressure will vary with each application. Typical cold water fill pressure for a residential system is 12 psi.

3. **Purge air** from system:
   a. Connect a hose to the purge valve (see drain valves, item 6, in suggested piping diagrams on pages 17 through 23, Figure 9 through Figure 16). Route hose to an area where water can drain and be seen.
   b. Close the boiler or system isolation valve between the purge valve and fill connection to the system.
   c. Close zone isolation valves.
   d. Open quick-fill valve on cold water makeup line.
   e. Open purge valve.
   f. One zone at a time, open the isolation valves. Allow water to run through the zone, pushing out the air. Run until no noticeable air flow is present. Close the zone isolation valves and proceed with the next zone. Follow this procedure until all zones are purged.
   g. Close the quick-fill water valve and purge valve and remove the hose. Open all isolation valves. Watch that system pressure rises to correct cold-fill pressure.
   h. After the system has operated for a while, eliminate any residual air by using the manual air vents located throughout the system.
   i. If purge valves are not installed in system, open manual air vents in system one at a time, beginning with lowest floor. Close vent when water squirts out. Repeat with remaining vents.

4. Open automatic air vent (diaphragm-type or bladder-type expansion tank systems only) one turn.

5. Open other vents:
   a. Starting on the lowest floor, open air vents one at a time until water squirts out.
   b. Repeat with remaining vents.

6. Refill to correct pressure.

Inspect system water piping

After filling the boiler and system with water, inspect all piping throughout the system for leaks. If found, repair immediately. Repeat this inspection after the boiler has been started and the system has heated up.

**WARNING**

Leaks must be repaired at once. Failure to do so can damage the boiler, resulting in substantial property damage.

**DANGER**

Do not use petroleum-based cleaning or sealing compounds in boiler system. Severe damage to boiler will occur, resulting in substantial property damage.
6a  Start-up — preparation  continued

Inspect base insulation

**WARNING** The boiler contains ceramic fiber and fiberglass materials. Use care when handling these materials per instructions on page 68 of this manual. Failure to comply could result in severe personal injury.

**WARNING** Failure to replace damaged insulation or reposition insulation can result in a fire hazard, causing severe personal injury, death or substantial property damage.

Check to make sure insulation is secure against all four sides of the base. If insulation is damaged or displaced, do not operate boiler. Replace or reposition insulation.

6b  Start-up — operate boiler

**WARNING** DO NOT proceed with boiler operation unless boiler and system have been filled with water and all instructions and procedures of previous manual sections have been completed. Failure to do so could result in severe personal injury, death or substantial property damage. Before starting the boiler . . .

- Read manual Section 8/9 and the Lighting/Operating instruction procedure (see Table 5, below).
- Verify the boiler and system are full of water.
- Verify the Start-up preparation procedures of Section 6 have been completed.

### Table 5  Lighting/Operating instruction location guide

<table>
<thead>
<tr>
<th>Models</th>
<th>Standing pilot</th>
<th>Gas</th>
<th>Page</th>
<th>Spark-ignited pilot</th>
<th>Gas</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>CGa-25 to CGa-6</td>
<td>Honeywell VR8200/VR8300</td>
<td>Natural or Propane</td>
<td>35</td>
<td>Honeywell VR8204/VR8304</td>
<td>Natural</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>Robertshaw 7200</td>
<td>Natural</td>
<td>36</td>
<td>Robertshaw 7200</td>
<td>Natural</td>
<td>41</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>White-Rodgers 36E</td>
<td>Natural</td>
<td>42</td>
</tr>
<tr>
<td>CGa-7 to CGa-8</td>
<td>Honeywell VR8200/VR8300</td>
<td>Natural or Propane</td>
<td>35</td>
<td>Honeywell VR8204/VR8304</td>
<td>Natural</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>Robertshaw 7200</td>
<td>Natural</td>
<td>36</td>
<td>White-Rodgers 36C</td>
<td>Natural</td>
<td>43</td>
</tr>
</tbody>
</table>
6b Start-up — operate boiler  

Start the boiler

- Follow the Lighting/Operating Instructions from Section 8 or 9 to start the boiler. Remove boiler jacket door and note the gas valve manufacturer and model number. Use only the lighting/operating instruction which applies to this gas valve (see Table 5, page 30). (The lighting instruction label on the boiler provides the same information.)
- See Section 6c, below, if boiler fails to start.

Check system and boiler

**WARNING** Eliminate all system leaks. Continual fresh makeup water will reduce boiler life. Minerals can build up in sections, reducing heat transfer, overheating cast iron, and causing section failure.

If you discover evidence of any gas leak, shut down the boiler at once. Find the leak source with bubble test and repair immediately. Do not start boiler again until corrected. Failure to comply could result in severe personal injury, death or substantial property damage.

Do not use petroleum-based cleaning or sealing compounds in boiler system. Severe damage to boiler will occur, resulting in substantial property damage.

1. Check system piping for leaks. If found, shut down boiler and repair immediately.
2. Vent air from system using manual vents. Air in the system will interfere with circulation and cause heat distribution problems and noise.
3. Inspect vent system thoroughly for signs of deterioration from corrosion, physical damage or sagging. Verify that masonry chimney liners are in good condition, with no obstructions, and there are no openings into the chimney.
4. Check around the boiler for gas odor following the procedure of section 6a, page 28 of this manual.

6c Start-up — if boiler doesn’t start . . .

Check for:

1. Loose connections, blown fuse or service switch off?
2. High limit switch set below boiler water temperature?
3. Thermostat set below room temperature?
4. Gas not turned on at meter or boiler?
5. Incoming gas pressure less than:
   - 5” w.c. for natural gas?
   - 11” w.c. for propane gas?
6. If none of the above corrects the problem, refer to Troubleshooting, section 11, page 49 of this manual.
6d Start-up — verify operation

The boiler model suffix will be “SPD”. For spark-ignited pilot boilers (suffix “PID”), see Section 8 or 9 for operation and lighting/operating information.

Check burner flames

**Pilot burner flame**

*Proper* pilot flame (see Figure 21):
1. Blue flame.
2. Inner cone engulfing thermocouple (standing pilot) or pilot flame sensor (spark-ignited pilot).
3. Thermocouple or pilot flame sensor glowing cherry red.

*Improper* pilot flame:
1. Overfired — Large flame lifting or blowing past pilot flame sensor.
2. Underfired — Small flame. Inner cone not engulfing pilot flame sensor.
3. Lack of primary air — Yellow flame tip.
4. Incorrectly heated pilot flame sensor.

**Main burner flame**

*Proper* main burner flame (see Figure 22):
1. Yellow-orange streaks may appear (caused by dust).

*Improper* main burner flame:
1. Overfired — Large flames.
2. Underfired — Small flames.
3. Lack of primary air — Yellow tipping on flames (sooting will occur).

Check vent damper operation

1. **Raise room thermostat to call for heat** — Vent damper actuator will slowly open vent damper.
2. **When vent damper is fully open** — Main gas valve will open and main burners will ignite. (Spark-ignited pilot controls will first light pilot, then allow main burners to ignite.)

Vent damper must be fully open before main burners light. If vent damper does not fully open, flue products such as carbon monoxide will escape into house, causing severe personal injury or death.

3. **Lower thermostat setting** — Main burner flames will go out, then vent damper will close.

Check venting system operation

1. Check venting system at least once a month during heating season. With boiler firing, hold candle or match below lower edge of draft hood “skirt”. If flame does not blow out, but burns undisturbed, vent system is functioning properly. If flame blows out or flickers drastically, inspect vent system for obstructions or other causes of improper venting (such as exhaust fans in boiler room).
Check-out procedure — checklist

- Boiler and heat distribution units filled with water?
- Automatic air vent, if used, open one full turn?
- Air purged from system?
- Air purged from gas piping? Piping checked for leaks?
- Correctly sized manifold orifices installed? Refer to Table 2, page 12 to check size and fuel type.

**DANGER**
Correctly sized manifold orifices must be used. Failure to do so will cause severe personal injury, death or substantial property damage.

- Followed lighting/operating instructions on boiler or in manual section 8, page 34 or section 9, page 37 for proper start-up?
- Proper burner flame observed? Refer to Check burner flame, manual section 6d, page 32.
- Test limit control — While burners are operating, move indicator on limit control below actual boiler water temperature. Burners should go off while circulator continues to operate. Raise setting on limit control above boiler water temperature and burners should reignite.
- Test additional field-installed controls — If boiler has a low water cutoff, additional high limit or other controls, test for operation as outlined by manufacturer. Burners should be operating and should go off when controls are tested. When controls are restored, burners should reignite.
- Button on spill switch pushed in?
- Test ignition system safety device:
  a. **Standing pilot** — Turn gas cock knob to PILOT position and extinguish pilot flame. Pilot gas flow should stop in less than 3 minutes. Put system back into operation (see section 6, pages 28-32).
  b. **Spark-ignited pilot** — Connect manometer to outlet side of gas valve. Start boiler, allowing for normal start-up cycle to occur and main burners to ignite. With main burners on, manually shut off gas supply at manual main shutoff gas valve. Burners should go off.

- Open manual main shutoff gas valve. Manometer should confirm there is no gas flow. Pilot will relight, flame sensing element will sense pilot flame and main burners reignite.
- Set limit control(s) to system temperature requirements. Adjust balancing valves and controls to provide design temperature to system.
- For multiple zones, adjust flow so it is about the same in each zone.
- Verify thermostat heat anticipator (if available) set properly? Refer to Field wiring, manual section 5, page 27, Thermostat(s).
- Cycle boiler with thermostat — Raise to highest setting and verify boiler goes through normal start-up cycle. Lower to lowest setting and verify boiler goes off.
- Measure natural gas input:
  a. Operate boiler 10 minutes.
  b. Turn off other appliances.
  c. At natural gas meter, measure time (in seconds) required to use one cubic foot of gas.
  d. Calculate gas input:

\[
\frac{3600 \times 1000}{\text{number of seconds from step c}} = \text{Btuh}
\]

  e. Btuh calculated should approximate input rating on boiler rating label.
- Check manifold gas pressure by connecting manometer to downstream test tapping on main gas valve. Manifold pressure for natural gas should be 3.5” w.c. and for propane gas should be 10” w.c.
- Observe several operating cycles for proper operation.
- Set room thermostat to desired room temperature.
- Fill in Installation and service certificate below?
- Review all instructions shipped with this boiler with owner or maintenance person. Return instructions to envelope and give to owner or place in pocket inside front panel in boiler.

---

**Installation and service certificate**

Boiler model __________________          Series __________        CP number ___________        Date installed _______________

Measured Btuh input ____________        Btuh calculated should approximate input rating on boiler rating label.

Installer ________________________        ________________________________        ______________________________

(company)                                                      (address)                                                           (phone)

_____________________________________

(installer’s signature)
GOLD CGa Gas-Fired Water Boiler

8a Operation — standing pilot boilers

NOTICE

Follow all procedures given in this manual and lighting instructions when operating the boiler. Failure to do so could result in severe personal injury, death or substantial property damage.

1. **Standby mode:** After pilot is manually lit, the gas valve provides pilot gas and maintains pilot as long as the thermocouple is satisfied. If thermocouple signal drops for any reason, pilot must be manually lighted, following the **Lighting Instructions** in this manual and on boiler. Vent damper will remain closed.

2. **Call for heat:** When thermostat circuit closes, the boiler circulator and vent damper are energized. The vent damper drives open. When the vent damper is fully open, its end switch energizes the main gas valve.

This provides gas to the main burners. Burners remain ignited until thermostat circuit or limit circuit opens. Burners and circulator are deenergized when call for heat stops. Burners are deenergized, but circulator remains on, if the limit circuit opens.

3. **Limit operation:** When a limit control opens, the main gas valve is deenergized, but circulator continues to run. When the limit circuit closes again, the main gas valve is energized if there is still a call for heat.

4. **Thermostat heat anticipator:** Set heat anticipator as shown on wiring diagram, Figure 23.

---

**Figure 23** Wiring diagram — Standing pilot system

[Diagram showing wiring connections and components like boiler, circulator, thermostat, gas valve, transformers, etc.]

**SCHEMATIC WIRING DIAGRAM**

**LADDER WIRING DIAGRAM**

**NOTES:**

1. **ALL WIRING MUST BE INSTALLED IN ACCORDANCE WITH:**
   - A. U.S.A. - NATIONAL ELECTRICAL CODE AND ANY OTHER NATIONAL, STATE OR LOCAL CODE REQUIREMENTS.
   - B. CANADA - C.S.A. C22.1 CANADIAN ELECTRICAL CODE PART 1 AND ANY OTHER NATIONAL, PROVINCIAL OR LOCAL CODE REQUIREMENTS.

2. **ALL CONTACTS SHOWN WITHOUT POWER APPLIED-OFF SHELF CONDITION.**

3. **IF ORIGINAL ROLLOUT TFE WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, TYPE 200°C WIRE OR ITS EQUIVALENT MUST BE USED. IF OTHER ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, TYPE 105°C OR ITS EQUIVALENT MUST BE USED.**

4. **REFER TO CONTROL COMPONENT INSTRUCTIONS PACKED WITH BOILER FOR APPLICATION INFORMATION.**

5. **THERMOSTAT - FOR SINGLE ZONE SYSTEMS, THERMOSTAT ANTICIPATOR SETTING IS 0.40 AMPS. FOR MULTIPLE ZONE SYSTEMS USING ZONE VALVES OR CIRCULATORS, REFER TO COMPONENT MANUFACTURER’S INSTRUCTIONS FOR APPLICATION WIRING AND THERMOSTAT ANTICIPATOR SETTING. EMCS - FOR EMCS CONNECTION IN PLACE OF THERMOSTAT, REFER TO EMCS INSTALLATION/OPERATING MANUAL.**

6. **L.W.C.O., ADDITIONAL HIGH LIMIT, ETC., WIRED IN SERIES.**

7. **DENOTES FIELD INSTALLED CHASSIS GROUND.**

---

**CGa**

25 thru 8

- Standing Pilot
- Natural Or Propane Gas
- Forced Hot Water

---

A United Dominion Company
Boiler Manual

8b

Lighting instructions — CGa-25 to CGa-8

- Standing pilot
- Gas valve manufacturer — Honeywell
- Natural/Propane gas
- Gas valve model(s) — VR8200/VR8300

FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING
If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance has a pilot, which must be lighted by hand. When lighting the pilot, follow these instructions exactly.

B. Before LIGHTING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.

C. Use only your hand to push down the reset button or turn the gas control knob. Never use tools. If the knob or reset button will not operate by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
- If you cannot reach your gas supplier, call the fire department.

LIGHTING INSTRUCTIONS

1. Stop! Read the safety information above on this label.
2. Set the thermostat to lowest setting.
3. When equipped with Effikal vent damper Model RVGP, place service switch in Hold Damper Open position.
4. Turn off all electrical power to the appliance.
5. When equipped with Johnson Controls vent damper Model M35, manually rotate damper blade in direction of arrow to Open position indicated on damper assembly.
6. Turn gas control knob clockwise to OFF.
7. When equipped with vent damper, verify damper blade is in full open position.

Position indicator (shown in ON position)

Red
reset button

Gas control knob

8. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow “B” in the safety information above. If you don’t smell gas, go to the next step.

9. Remove access panel located above burners.
10. Find pilot — follow metal tube from gas control. The pilot is between two burners behind the access panel.
11. Turn gas control knob counterclockwise to PILOT.
12. Push in red reset button and hold. Immediately light the pilot with a match. Continue to hold reset button in for about one (1) minute after the pilot is lit.
   • If reset button stays depressed after release, stop and immediately call your service technician or gas supplier.
   • If the pilot will not stay lit after several tries, turn the gas control knob clockwise to OFF and call your service technician or gas supplier.

14. Replace access panel.
15. Turn gas control knob counterclockwise to ON.
16. Turn on all electric power to the appliance.
17. When equipped with Effikal vent damper, place service switch in Automatic Operation position.
18. Set thermostat to desired setting.
19. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove front panel.
4. Turn gas control knob clockwise to OFF.
5. Replace front panel.
FOR YOUR SAFETY READ BEFORE LIGHTING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance has a pilot, which must be lighted by hand. When lighting the pilot, follow these instructions exactly.
B. Before LIGHTING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.
C. Use only your hand to depress the selector arm. Never use tools. If the selector arm will not move by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

• Do not try to light any appliance.
• Do not touch any electric switch; do not use any phone in your building.
• Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
• If you cannot reach your gas supplier, call the fire department.

LIGHTING INSTRUCTIONS

1. Stop! Read the safety information above on this label.
2. Set the thermostat to lowest setting.
3. When equipped with Effikal vent damper Model RVGP, place service switch in Hold Damper Open position.
4. Turn off all electrical power to the appliance.
5. When equipped with Johnson Controls vent damper Model M35, manually rotate damper blade in direction of arrow to Open position indicated on damper assembly.
6. Depress and move selector arm left to OFF.
7. When equipped with vent damper, verify damper blade is in full open position.
8. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow “B” in the safety information above. If you don’t smell gas, go to the next step.
9. Remove access panel located above burners.
10. Find pilot — follow metal tube from gas control. The pilot is between two burners behind the access panel.
11. Move selector arm on gas control right to SET position.
12. Hold selector arm in SET position and immediately light the pilot with a match. Continue to hold selector arm to SET for about one-half (½) minute after the pilot is lit.
13. Release selector arm. If pilot does not remain lit, repeat steps 6 through 13.
• If the pilot will not stay lit after several tries, move selector arm left to OFF and call your service technician or gas supplier.
14. Replace access panel.
15. Turn selector arm left to ON.
16. Turn on all electric power to the appliance.
17. When equipped with Effikal vent damper, place service switch in Automatic Operation position.
18. Set thermostat to desired setting.
19. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
Operation — spark-ignited pilot boilers

Follow all procedures given in this manual and operating instructions when operating the boiler. Failure to do so could result in severe personal injury, death or substantial property damage.

1. **Standby:** With no call for heat, the vent damper and circulator are deenergized. No gas flows to pilot or main gas valve.

2. **Call for heat** (thermostat circuit closes):
   a. Vent damper and circulator energized if pilot status acceptable. Vent damper drives open. When vent damper end switch makes circuit, ignition control begins pilot ignition attempt.
   b. Ignition control checks for false flame signal: If ignition control senses pilot signal when no pilot gas should be present, control will lockout, requiring reset procedure as given in Figure 24.

3. **Pilot ignition:** Control module sparks the pilot and opens pilot valve in main gas valve.
   a. If pilot does light and control module senses flame current, spark generator is turned off and main valve opens.
   b. If pilot does not light within 15 seconds, pilot valve is closed and spark generator is turned off. Control module waits 5 minutes, then attempts to ignite pilot again. This cycle will continue indefinitely if pilot ignition control does not sense pilot flame.

4. **Main burner operation:**
   a. Control module monitors pilot flame current. If signal is lost, main valve closes, spark generator activates and sequence returns to step 4.
   b. If power is interrupted, control system shuts off pilot and main gas valves and restarts at step 1 when power is restored.
   c. In the event the limit control shuts down the boiler — The control module closes the main gas valve, but keeps the circulator operating and the vent damper open.

5. **Thermostat satisfied** (thermostat circuit opens) — Pilot and main gas valves are closed — Vent damper is deenergized, and cycles to closed position. Circulator is shut off.

6. Boiler is now in the standby mode.

7. Thermostat anticipator setting: Set thermostat heat anticipator as instructed in Figure 25b, page 39.

### Figure 24  Ignition control module sequence of operation — status light indications

<table>
<thead>
<tr>
<th>Steps</th>
<th>Call for heat?</th>
<th>POWER</th>
<th>TSTAT</th>
<th>LIMIT</th>
<th>DAMPER</th>
<th>FLAME</th>
<th>Timing</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Standby</td>
<td>NO</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>2. Call for heat</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>3. Limit circuit</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>4. Damper circuit</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>5. Pilot flame proven *</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>15 sec</td>
</tr>
<tr>
<td>6. Limit cycle</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>7. Flame outage *</td>
<td>YES</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>—</td>
</tr>
<tr>
<td>8. Thermostat satisfied</td>
<td>NO</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>15 sec</td>
</tr>
<tr>
<td>9. Circulator exercise routine</td>
<td>NO</td>
<td>⬤ or ⬤ = “ON” ⬤ = “OFF”</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>⬤</td>
<td>30 sec</td>
</tr>
</tbody>
</table>

* If pilot flame is not proven in 15 seconds, control module will flash the FLAME light, but will continue indefinitely with attempts to light the pilot burner. The control module will not lockout on a failure to establish flame. It will lockout if line voltage polarity is reversed, stray voltage is sensed on thermostat line, or if flame is sensed when it shouldn’t be there.

The boiler will reset after these lockouts if any of the following occurs:
- 1 hour waiting period
- Opening and closing of thermostat circuit
- Removal of 120 VAC power for at least 45 seconds.
Notice

- The control module is polarity-sensitive to the incoming 120 VAC power. If polarity is reversed, control will flash the POWER light when powered and will not cycle boiler.
- All contacts shown without power applied.
- Connector and status light locations/orientations may vary.

Schematic wiring diagram — Spark-ignited pilot system

9a Operation — spark-ignited pilot system continued

Figure 25a

- Plug-in connectors
- Items not provided
- Transformer
- Circulator
- Control module
- Spill switch
- Water temperature limit switch
- Rollout TFE
- Pilot burner
- Vent damper
- Gas valve
- Junction box, boiler left side
- Jacket opening, boiler left side
- Items not provided

(NOTE 7) (Honeywell VR8204 shown)
Figure 25b  Ladder wiring diagram — Spark-ignited pilot system

**WARNING**  Electrical shock hazard — can cause severe injury or death. Disconnect power before installing or servicing.

Legend for ladder wiring diagram

- **120 VAC field wiring**
- **Low voltage field wiring**
- **120 VAC factory wiring**
- **Low voltage factory wiring**
- **High voltage spark ignition wiring**
- **Ground connectors**

Table G: Gas valve terminals and anticipator settings

<table>
<thead>
<tr>
<th>Gas valve</th>
<th>&quot;A&quot;</th>
<th>&quot;B&quot;</th>
<th>&quot;C&quot;</th>
<th>Anticipator amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>Honeywell VR8204</td>
<td>MV</td>
<td>MV</td>
<td>PV</td>
<td>0.6</td>
</tr>
<tr>
<td>Honeywell VR8304</td>
<td>MV</td>
<td>MV</td>
<td>PV</td>
<td>0.8</td>
</tr>
<tr>
<td>Robertshaw 7200</td>
<td>C</td>
<td>M</td>
<td>P</td>
<td>0.55</td>
</tr>
<tr>
<td>White-Rodgers 36C</td>
<td>2–4*</td>
<td>1</td>
<td>3</td>
<td>0.7</td>
</tr>
</tbody>
</table>

* Terminals 2–4 are factory-jumpered on the White-Rodgers 36C gas valve.

1. All wiring must be installed in accordance with:
   A. U.S.A. — N.E.C. And any other national, state, or local code requirements.
   B. Canada — C.S.A. C22.1 C.E.C. Part 1 and any other national, provincial, or local code requirements.
2. Pilot lead wires are not field replaceable. Replace pilot assembly if necessary.
3. If any of the original wire as supplied with the appliance must be replaced, use minimum 105 °C wire or equivalent. Exception — wires to a rollout TFE must be 200 °C or equivalent.
4. Thermostat anticipator setting (single zone) — see Table G for anticipator setting, depending on which gas valve is installed in boiler.
5. For multiple zoning, use either zone valves or circulators. Refer to the component manufacturer’s instructions and this manual for application and wiring suggestions.
6. Refer to control component instructions packed with the boiler for application information.
7. Wire any additional limit controls (low water cutoff, additional high limit, etc.) in series with boiler limit control as shown.
FOR YOUR SAFETY READ BEFORE OPERATING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance is equipped with an ignition device which automatically lights the pilot. **Do not** try to light the pilot by hand.

B. Before **OPERATING**, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.

C. Use only your hand to turn the gas control knob. Never use tools. If the knob will not turn by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
- If you cannot reach your gas supplier, call the fire department.

OPERATING INSTRUCTIONS

1. **Stop!** Read the safety information above on this label.
2. Set the thermostat to lowest setting.
3. When equipped with **Effikal** vent damper **Model RVGP**, place service switch in **Hold Damper Open** position.
4. Turn off all electrical power to the appliance.
5. When equipped with **Johnson Controls** vent damper **Model M35**, manually rotate damper blade in direction of arrow to **Open** position indicated on damper assembly.
6. This appliance is equipped with an ignition device which automatically lights the pilot. **Do not** try to light the pilot by hand.
7. Turn gas control knob clockwise to **OFF**.

8. When equipped with vent damper, verify damper blade is in full open position.
9. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow "D" in the safety information above. If you don’t smell gas, go to the next step.
10. Turn gas control knob counterclockwise to **ON**.
11. Turn on all electric power to the appliance.
12. When equipped with **Effikal** vent damper, place service switch in **Automatic Operation** position.
13. Set thermostat to desired setting.
14. If the appliance will not operate, follow the instructions **To Turn Off Gas To The Appliance** and call your service technician or gas supplier.
15. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove front panel.
4. Turn gas control knob clockwise to **OFF**. Do not force.
5. Replace front panel.
FOR YOUR SAFETY READ BEFORE OPERATING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance is equipped with an ignition device which automatically lights the pilot. **Do not** try to light the pilot by hand.

B. Before **OPERATING**, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.

C. Use only your hand to depress or move the selector arm. Never use tools. If the selector arm will not depress or move by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- **Immediately** call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
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4. Turn off all electrical power to the appliance.
5. When equipped with **Johnson Controls** vent damper **Model M35**, manually rotate damper blade in direction of arrow to **Open** position indicated on damper assembly.
6. This appliance is equipped with an ignition device which automatically lights the pilot. **Do not** try to light the pilot by hand.
7. Depress and move selector arm to **OFF**. **Note:** Selector arm cannot be moved to **OFF** unless selector arm is depressed slightly. Do not force.
8. When equipped with vent damper, verify damper blade is in full open position.
9. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow “B” in the safety information above. If you don’t smell gas, go to the next step.
10. Move selector arm to **ON**.
11. Turn on all electric power to the appliance.
12. When equipped with **Effikal** vent damper, place service switch in **Automatic Operation** position.
13. Set thermostat to desired setting.
14. If the appliance will not operate, follow the instructions **To Turn Off Gas To The Appliance** and call your service technician or gas supplier.
15. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove front panel.
4. Depress and move selector arm to **OFF**. Do not force.
5. Replace front panel.
FOR YOUR SAFETY READ BEFORE OPERATING

WARNING
If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.

B. Before OPERATING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.

C. Use only your hand to turn the gas control knob. Never use tools. If the knob will not turn by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

• Do not try to light any appliance.
• Do not touch any electric switch; do not use any phone in your building.

• Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
• If you cannot reach your gas supplier, call the fire department.

OPERATING INSTRUCTIONS

1. Stop! Read the safety information above on this label.
2. Set the thermostat to lowest setting.
3. When equipped with Effikal vent damper Model RVGP, place service switch in Hold Damper Open position.
4. Turn off all electrical power to the appliance.
5. When equipped with Johnson Controls vent damper Model M35, manually rotate damper blade in direction of arrow to Open position indicated on damper assembly.
6. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.
7. Turn gas control knob clockwise to OFF.

8. When equipped with vent damper, verify damper blade is in full open position.
9. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information above. If you don’t smell gas, go to the next step.
10. Turn gas control knob counterclockwise to ON.
11. Turn on all electric power to the appliance.
12. When equipped with Effikal vent damper, place service switch in Automatic Operation position.
13. Set thermostat to desired setting.
14. If the appliance will not operate, follow the instructions To Turn Off Gas To The Appliance and call your service technician or gas supplier.
15. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove front panel.
4. Turn gas control knob clockwise to OFF. Do not force.
5. Replace front panel.
FOR YOUR SAFETY READ BEFORE OPERATING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.

B. Before OPERATING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor. See below.

C. Use only your hand to depress or turn the gas control knob. Never use tools. If the knob will not depress or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control, which has been under water.

WHAT TO DO IF YOU SMELL GAS

• Do not try to light any appliance.
• Do not touch any electric switch; do not use any phone in your building.

• Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
• If you cannot reach your gas supplier, call the fire department.

OPERATING INSTRUCTIONS

1. Stop! Read the safety information above on this label.
2. Set the thermostat to lowest setting.
3. When equipped with Effikal vent damper Model RVGP, place service switch in Hold Damper Open position.
4. Turn off all electrical power to the appliance.
5. When equipped with Johnson Controls vent damper Model M35, manually rotate damper blade in direction of arrow to Open position indicated on damper assembly.
6. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.
7. Depress gas control knob slightly and turn clockwise to OFF. Note: Knob cannot be turned to OFF unless knob is depressed slightly. Do not force.

8. When equipped with vent damper, verify damper blade is in full open position.
9. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow “B” in the safety information above. If you don’t smell gas, go to the next step.
10. Turn gas control knob counterclockwise to ON.
11. Turn on all electric power to the appliance.
12. When equipped with Effikal vent damper, place service switch in Automatic Operation position.
13. Set thermostat to desired setting.
14. If the appliance will not operate, follow the instructions To Turn Off Gas To The Appliance and call your service technician or gas supplier.
15. Replace front panel.

TO TURN OFF GAS TO THE APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove front panel.
4. Depress gas control knob slightly and turn clockwise to OFF. Do not force.
5. Replace front panel.
10a Service and maintenance — schedule

Table 6  Service and maintenance schedules (service technician and user)

<table>
<thead>
<tr>
<th>Service technician</th>
<th>Owner maintenance</th>
</tr>
</thead>
<tbody>
<tr>
<td>(see following pages for instructions)</td>
<td>(see CGa User’s Information Manual for instructions)</td>
</tr>
</tbody>
</table>

### ANNUAL START-UP

**Inspect:**
- Reported problems
- Boiler area
- Air openings
- Flue gas vent system
- Pilot and main burner flames
- Water piping
- Boiler heating surfaces
- Burners and base

**Service:**
- Oiled-bearing circulators

**Start-up:**
- Perform start-up per manual

**Check/test:**
- Gas piping
- Cold fill and operating pressures
- Air vents and air elimination
- Limit controls and cutoffs
- Expansion tank
- Boiler relief valve

**Review:**
- Review with owner

**Daily**
- Check boiler area
- Check air openings
- Check boiler pressure/temperature gauge

**Monthly**
- Check boiler interior piping
- Check venting system
- Check air vents
- Check boiler relief valve
- Check automatic air vents (if used)

**Periodically**
- Test low water cutoff (if used)

**Every 6 months**
- Operate relief valve

**End of season**
- Shut down procedure

---

Follow the Service and maintenance procedures given throughout this manual and in component literature shipped with the boiler. Failure to perform the service and maintenance could result in damage to the boiler or system. Failure to follow the directions in this manual and component literature could result in severe personal injury, death or substantial property damage.
The boiler should be inspected and started annually, at the beginning of the heating season, only by a qualified service technician. In addition, the maintenance and care of the boiler designated in Table 6 and explained on the following pages must be performed to assure maximum boiler efficiency and reliability. Failure to service and maintain the boiler and system could result in equipment failure.

Inspect

Reported problems
Inspect any problems reported by owner and correct before proceeding.

Boiler area
1. Verify that boiler area is free of any combustible materials, gasoline and other flammable vapors and liquids.
2. Verify that boiler area (and air intake) is free of any of the contaminants listed in Table 1 on page 9 of this manual. If any of these are present in the boiler intake air vicinity, they must be removed. If they cannot be removed, install combustion air piping to the boiler in accordance with national, provincial or local codes.

Air openings
1. Verify that combustion and ventilation air openings to the boiler room and/or building are open and unobstructed. Check operation and wiring of automatic combustion air dampers, if used.
2. Verify that boiler vent discharge and air intake are clean and free of obstructions.

Flue gas vent system
1. Visually inspect entire flue gas venting system for blockage, deterioration or leakage. Repair any joints that show signs of leakage in accordance with vent manufacturer’s instructions.
2. Verify that masonry chimneys are lined, lining is in good condition, and there are not openings into the chimney.

Failure to inspect for the above conditions and have them repaired can result in severe personal injury or death.

Pilot and main burner flames
1. Visually inspect pilot burner and main burner flames as directed under section 6d, page 32 of this manual.

Water piping
1. Check the boiler interior piping and all system piping for signs of leaks.
2. Repair any leaks before proceeding.

The boiler contains ceramic fiber and fiberglass materials. Use care when handling these materials per instructions on page 68 of this manual. Failure to comply could result in severe personal injury.
10b

Service & maint. — annual start-up continued

Inspect

Electrical shock hazard — Turn off power to the boiler before any service operation on the boiler except as noted otherwise in this instruction manual. Failure to turn off electrical power could result in electrical shock, causing severe personal injury or death.

Do not use petroleum-based cleaning or sealing compounds in boiler system. Severe damage to boiler will occur, resulting in substantial property damage.

Eliminate all system or boiler leaks. Continual fresh makeup water will reduce boiler life. Minerals can build up in sections, reducing heat transfer, overheating cast iron, and causing section failure. Leaking water may also cause severe property damage.

Boiler heating surfaces

1. Disconnect the vent pipe at the boiler draft hood and remove draft hood after turning off power to the boiler.
2. Use a bright light to inspect the boiler flue collector and heating surfaces.
3. If the vent pipe or boiler interior surfaces show evidence of soot, follow Cleaning boiler heating surfaces in this manual section. Remove the flue collector and clean the boiler if necessary after closer inspection of boiler heating surfaces.
4. If there is evidence of rusty scale deposits on boiler surfaces, check the water piping and control system to make sure the boiler return water temperature is properly maintained (per this manual).
5. Reconnect vent and draft hood. Replace all boiler components before returning to service.

6. Check inside and around boiler for evidence of any leaks from the boiler. If found, locate source of leaks and repair.

Burners and base

1. After turning off power to the boiler, remove the jacket door and base access panel (Figure 32, item 4, page 62).
2. Inspect burners and all other components in the boiler base.
3. If burners must be cleaned, raise rear of each burner to release from support slot, slide forward and remove. Then brush and vacuum the burners thoroughly, making sure all ports are free of debris. Carefully replace all burners, making sure burner with pilot bracket is replaced in its original position and all burners are upright (ports up).
4. Inspect the base insulation.
   a. Pay attention to the WARNINGS on page 68 regarding working with insulation materials.
   b. Verify that the insulation is intact and secure against all four sides of the base.

The boiler contains ceramic fiber and fiberglass materials. Use care when handling these materials per instructions on page 68 of this manual. Failure to comply could result in severe personal injury.

Service

Oiled-bearing circulators

1. The circulator shipped with the CGa boiler is water-lubricated. No oiling is required.
2. Check other circulators in the system. Oil any circulators requiring oil, following circulator manufacturer’s instructions. Over-oiling will damage the circulator.

WARNING

If insulation is damaged or displaced, do not operate the boiler. Replace or reposition insulation as necessary. Failure to replace damaged insulation can result in a fire hazard, causing severe personal injury, death or substantial property damage.
Start-up . . . . . . .

1. Perform start-up procedures section 6, pages 28-32, including procedure to verify operation of burners and vent damper on page 32.
2. Verify cold fill pressure is correct and that fill system is working properly.
3. Verify antifreeze level (if used) is at the right concentration and that inhibitor level is correct.
4. Check gas piping, per manual sections 4 and 6, verifying no indications of leakage and all piping and connections are in good condition.
5. Read the Lighting or Operating instructions (manual section 8 or 9) applying to the boiler.
6. Start the boiler following the Lighting or Operating instructions (manual section 8 or 9).

Check/test . . . . . .

Gas piping

1. Sniff near floor and around boiler area for any indication of a gas leak.
2. Test gas piping using bubble test, per section 4, page 26 of this manual, if there is any indication of a leak.

Cold fill and operating pressures

1. While the system is cold, note the pressure reading on the boiler pressure/temperature gauge. Verify that cold fill pressure is correct.
2. Watch the pressure as the boiler and system heat up to ensure pressure rise is normal. Too high a rise would indicate a waterlogged or undersized expansion tank.

Air vents and air elimination

1. Inspect automatic air vents (if used). Also inspect air separators to ensure they are operational.
2. The cap must be unscrewed one turn to allow air to escape.
3. See Figure 26. If the air vent is leaking, remove cap A and briefly push valve B and then release to clean the valve seat.
4. Replace cap A by twisting all the way onto valve B and then unscrewing one turn.

Limit controls and cutoffs

1. Inspect and test the boiler limit control. Verify operation by turning control set point below boiler temperature. Boiler should cycle off. Return dial to original setting.
2. Inspect and test additional limit controls or low water cutoffs installed on system.

Figure 26 Automatic air vent, typical

Expansion tank

1. Expansion tanks provide space for water to move in and out as the heating system water expands due to temperature increase or contracts as the water cools. Tanks may be open, closed or diaphragm or bladder type. See section 3, page 16 of this manual for suggested best location of expansion tanks and air eliminators.

Open-type — located above highest radiator or baseboard unit, usually in the attic or closet. Has a gauge glass and overflow pipe to a drain.

Closed-type — welded gas tight and located above boiler. Tank is partially filled with water, leaving an air cushion for expansion.

- Make sure this type of tank is fitted with a tank fitting, such as the B & G Tank-Trol or Taco Taco-Trol. This fitting reduces gravity
circulation of air-saturated tank water back to the system and prevents the air from bubbling up through the water as it returns from the system.

- **Do not use automatic air vents in systems with closed-type tanks.** The air will escape from the system instead of returning to the tank. Eventually, the tank will waterlog and no longer control pressurization. The boiler relief valve will weep frequently.

**Diaphragm- or bladder-type** — welded gas tight with a rubber membrane to separate the tank pressurizing air and the water. May be located at any point in the system, but most often found near the boiler.

- Systems with this type of expansion tank require at least one automatic air vent, preferably located on top of an air eliminator, as shown in examples in manual section 3, pages 16-25.

2. If relief valve has tended to weep frequently, the expansion tank may be waterlogged or undersized.

**Closed-type tank** — tank is most likely waterlogged. Install a tank fitting if not already installed. Then check fill level per fitting manufacturer’s instructions. If fill level is correct, check tank size against manufacturer’s instructions. Replace with a larger tank if necessary.

**Diaphragm- or bladder-type** — first, check tank size to be sure it is large enough for the system. If size is too small, add additional tank(s) as necessary to provide sufficient expansion. If tank size is large enough, remove tank from system and check charge pressure (usually 12 psig for residential applications). If tank won’t hold pressure, membrane has been damaged. Replace tank.

**Boiler relief valve**

1. Inspect the relief valve and lift the lever to verify flow as in the following warnings, excerpted from a relief valve manufacturer’s warning label. Before operating any relief valve, ensure that it is piped with its discharge in a safe area to avoid severe scald potential. Read manual section 3a, page 16, before proceeding further.

**WARNING** Safety relief valves should be **reinspected AT LEAST ONCE EVERY THREE YEARS**, by a licensed plumbing contractor or authorized inspection agency, to ensure that the product has not been affected by corrosive water conditions and to ensure that the valve and discharge line have not been altered or tampered with illegally. Certain naturally occurring conditions may corrode the valve or its components over time, rendering the valve inoperative. Such conditions are not detectable unless the valve and its components are physically removed and inspected. This inspection must only be conducted by a plumbing contractor or authorized inspection agency — not by the owner. Failure to reinspect the boiler relief valve as directed could result in unsafe pressure buildup, which can result in severe personal injury, death or substantial property damage.

Following installation, the **valve lever must be operated AT LEAST ONCE A YEAR** to ensure that waterways are clear. Certain naturally occurring mineral deposits may adhere to the valve, rendering it inoperative. When manually operating the lever, water will discharge and precautions must be taken to avoid contact with hot water and to avoid water damage. Before operating lever, check to see that a discharge line is connected to this valve directing the flow of hot water from the valve to a proper place of disposal otherwise severe personal injury may result. **If no water flows, valve is inoperative.** Shut down boiler until a new relief valve has been installed.

2. After following the above warning directions, if the relief valve weeps or will not seat properly, replace the relief valve. Ensure that the reason for relief valve weeping is the valve and not over-pressurization of the system due to expansion tank waterlogging or undersizing.
Review with owner

1. Review the User's Information Manual with the owner.
2. Emphasize the need to perform the maintenance schedule specified in the User's Information Manual (and in this manual as well).
3. Remind the owner of the need to call in a licensed contractor should the boiler or system exhibit any unusual behavior.
4. Remind the owner to follow the proper shutdown procedure and to schedule an annual start-up at the beginning of the next heating season.

Cleaning boiler heating surfaces

1. Shut down boiler:
   • Follow "To Turn Off Gas to Appliance" instructions on boiler and Lighting or Operating instructions.
   • Do not drain boiler unless it will be exposed to freezing temperatures. If using antifreeze in system, do not drain.
2. Follow shutdown procedure.
3. Remove venting system connection to boiler.
4. Remove top jacket panel. Turn back insulation.
5. Remove flue collector. Clean sealant from assembly and sections.
6. Remove radiation plates hanging between sections.
7. Remove burners from base. Brush and vacuum burners to remove all dust and lint. Verify that all burner ports are free of debris.
8. Place newspapers in base of boiler to collect soot.
9. Clean between sections with wire flue brush.
10. Remove newspaper and soot. Vacuum or brush base and surrounding area.
13. Replace insulation and jacket top panel.
14. Start up boiler following section 6, pages 28-32 of this manual and the boiler Lighting or Operating instructions. Excessive sooting indicates improper gas combustion. If found, check for proper combustion and make any necessary adjustments.

Troubleshooting — procedure

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

Never jumper (bypass) rollout thermal fuse element or any other device except for momentary testing as outlined in Troubleshooting Charts. Severe personal injury, death or substantial property damage can result.

Burner access panel must be in position during boiler operation to prevent momentary flame rollout on ignition of main flame. Severe personal injury or substantial property damage will result.

Before troubleshooting:

1. Have the following items:
   a. Voltmeter that can check 120 VAC and 24 VAC.
   b. Microammeter with a minimum scale range of 0-25.
   c. Continuity checker.
   d. U-tube manometer.
2. Check for 120 VAC (minimum 102 VAC to maximum 132 VAC) to boiler.
3. Make sure thermostat is calling for heat and contacts (including appropriate zone controls) are closed. Check for 24 VAC between thermostat wire nuts and ground.

The boiler contains ceramic fiber and fiberglass materials. Use care when handling these materials per instructions on page 68 of this manual. Failure to comply could result in severe personal injury.
Troubleshooting — procedure continued

Check the following:

1. Wire connectors to control module are securely plugged in at module and originating control.

2. Gas pressures:
   a. With boiler off — 13” w.c. maximum natural or propane gas pressure upstream of gas valve.
   b. With boiler on:
      • 5” w.c. minimum natural gas pressure or 11” w.c. propane gas pressure upstream of gas valve.
      • 3.5” w.c. minimum natural gas pressure or 10” w.c. propane gas pressure downstream tapping on gas valve — Can be adjusted by regulator on gas valve.

In event of vent damper failure:

Effikal vent damper

If troubleshooting chart recommends replacing actuator and actuator is not immediately available, damper blade can be fixed in an open position to allow boiler operation. Manually turning blade can cause actuator damage. Follow these instructions only in case of no heat or damper actuator malfunction.

1. Move damper service switch to Hold Damper Open position. Apply call for heat to boiler. Damper blade should then rotate to open position and boiler will fire.

2. If step 1 does not open damper, manually rotate damper blade to open position using wrench or pliers on flat shaft between damper and actuator. Boiler will fire. Verify that damper service switch is in Hold Damper Open position. (Figure 28)

3. Do not leave vent damper permanently in this position. Replace actuator immediately. If vent damper is left in open position, boiler will not operate at published efficiencies.

Johnson Controls vent damper

If troubleshooting chart recommends replacing actuator and actuator is not immediately available, damper blade can be fixed in an open position to allow boiler operation. Follow these instructions only in case of no heat or damper actuator malfunction. See Figure 28.

1. Turn off power to boiler. Failure to turn off power to boiler can result in severe personal injury, death or substantial property damage.

2. Refer to vent damper manufacturer’s instructions for procedure to fix vent damper in open position.

3. Turn on power to boiler.

4. Using wrench or pliers on flat shaft section, manually rotate damper blade until green light turns on. Boiler will fire. (Figure 28)

5. Do not leave vent damper permanently in this position. Replace actuator immediately. If vent damper is left in open position, boiler will not operate at published efficiencies.

WARNING: Failure to turn off power to boiler can result in severe personal injury, death or substantial property damage.

Figure 28

Manually opening vent damper

• Verify proper operation after servicing. • See vent damper manufacturer’s instructions packed with vent damper for additional information. Failure to comply could result in severe personal injury, death or substantial property damage.
Troubleshooting — standing pilot boilers

Chart 1 — Standing pilot — Boiler will not fire

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Secure connections.</td>
<td></td>
</tr>
<tr>
<td>Check for loose wire connections or bad relay on transformer.</td>
<td></td>
</tr>
<tr>
<td>Check for open thermostat, LWCO, high limit, spill switch or rollout thermal fuse element contacts or check for loose wire connections.</td>
<td></td>
</tr>
<tr>
<td><strong>DANGER</strong></td>
<td>If LWCO, spill switch or rollout thermal fuse element contacts are open, determine cause and correct condition. Failure to do so will cause severe personal injury, death or substantial property damage.</td>
</tr>
<tr>
<td>Check/repair out of round stack section. Does vent damper rotate open?</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td>Replace actuator. Retest.</td>
</tr>
<tr>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Open thermostat contacts for 30 seconds. Vent damper will rotate to closed position. Close thermostat contacts. Vent damper will rotate to open position. Is 24VAC present across gas valve terminals?</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td>Replace gas valve. Retest.</td>
</tr>
<tr>
<td>Yes</td>
<td>Replace damper actuator. Retest.</td>
</tr>
<tr>
<td>Check continuity of each wire in damper harness. Does continuity exist for each wire? See Table below.</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td>Replace damper wiring harness. Retest.</td>
</tr>
<tr>
<td>Yes</td>
<td>Remove damper harness from damper harness plug. TEMPORARILY install jumper between terminal 2 and terminal 5 on damper plug in boiler wiring harness. See figure, right. Does boiler fire?</td>
</tr>
<tr>
<td>Is damper harness securely plugged in at both ends?</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td>Is 24VAC present across transformer terminals C &amp; Y?</td>
</tr>
<tr>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Is 24VAC present across transformer terminal C and yellow wire on vent damper connector?</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Yes</td>
<td>Is vent damper rotated open?</td>
</tr>
<tr>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Yes</td>
<td>Is 24VAC present across gas valve terminals?</td>
</tr>
<tr>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Yes</td>
<td>Is main flame on now?</td>
</tr>
<tr>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Yes</td>
<td>Retest.</td>
</tr>
<tr>
<td>Is gas valve cock turned to ON position?</td>
<td></td>
</tr>
<tr>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Yes</td>
<td>Turn gas valve cock to ON position. Retest.</td>
</tr>
<tr>
<td></td>
<td>Replace gas valve. Retest.</td>
</tr>
<tr>
<td></td>
<td>Replace damper actuator. Retest.</td>
</tr>
<tr>
<td>Damper harness Continuity Table</td>
<td></td>
</tr>
<tr>
<td>Pin side of connectors</td>
<td></td>
</tr>
<tr>
<td>6 Pin Molex Pin Number</td>
<td>4 Pin Molex Pin Number</td>
</tr>
<tr>
<td>1 1</td>
<td></td>
</tr>
<tr>
<td>2 3</td>
<td></td>
</tr>
<tr>
<td>3 4</td>
<td></td>
</tr>
<tr>
<td>4 N/C</td>
<td></td>
</tr>
<tr>
<td>5 2</td>
<td></td>
</tr>
<tr>
<td>6 N/C</td>
<td></td>
</tr>
</tbody>
</table>
11c Troubleshooting — spark-ignited pilot boilers

The information on this page and pages 53 through 59 apply only to spark-ignited pilot CGa boilers. These boilers are equipped with an ignition control module that has indicator lights to show control status. Charts 2 through 7, pages 54-59, help you identify problems based on indicator light conditions.

Make sure ground wiring is installed per wiring diagram. Good grounding is extremely important for proper operation.

Solder or water splatter between plugs and circuit board can cause improper operation of control module. Place a shield over the boiler internal controls and components during installation. Failure to comply could result in severe personal injury, death or substantial property damage.

Control indicator lights — lockout modes

See Charts 2 through 7, pages 54-59 in this section, for detailed troubleshooting procedures.

To reset control after a lockout, turn off power at the 120 V AC service switch or turn down all thermostats. Wait 45 seconds. Then restore power or call for heat.

POWER light flashing alone
Usually indicates reversed polarity of 120 V AC power wires.

POWER and TSTAT CIRC lights flashing
Usually indicates stray voltage on external thermostat circuit wires (usually due to miswired 3-wire zone valve).

POWER and DAMPER lights flashing
Usually indicates vent damper failed to open within 5 minutes.

POWER and FLAME lights flashing
Usually indicates false flame sense or flame sensed when it shouldn't be there.

Control indicator lights — non-lockout modes

FLAME light flashing alone
Usually indicates pilot flame was not established within 15 seconds from application of spark. Control will flash light, but will continue to cycle indefinitely until flame is established or problem is corrected.

DAMPER light flashing alone
Usually indicates damper opened during run cycle. Boiler will not lockout, but won't heat unless problem is corrected.

Troubleshooting the control module

See Figure 30, page 53, for location of harness plug receptacles and plugs on the control module.
Figure 30  Control module connections

1. High voltage to pilot spark electrode
   - Black wire to 120 VAC H
   - White wire to 120 VAC N

2. 120 VAC to transformer
   - 120 VAC to J-box
   - SJQ cable to J-box
   - Entrance ground
   - Chassis ground
   - Black and White wires

3. 120 VAC IN
   - 120 VAC IN

4. 24 VAC control circuits
   - Red wire to gas valve MV
   - Blue wire to gas valve PV
   - White wire to thermostat circuit
   - Yellow wires to limit control and rollout switch

5. 24 VAC from transformer
   - 24 VAC to vent damper
   - Connector plug in vent damper
   - 24 VAC Common
   - 24 VAC call for heat (Constant)
   - Green wires
   - Red wire
   - Jumpered to pin "4"

6. 24 VAC to vent damper
   - 24 VAC H
   - 120 VAC N

7. 120 VAC to circulator
   - Yellow wire
   - 120 VAC H

8. Sense wire to flame sensor
   - Flame sense wire to pilot

Indicators:
- FLAME
- DAMPER
- LIMIT
- TSTAT CIRC
- POWER
## Troubleshooting — spark-ignited pilot boilers

### Chart 2 — Spark-ignited pilot — Troubleshooting POWER light status

--- Usually indicates reversed 120 VAC polarity if POWER light flashes by itself ---

**WARNING** Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

<table>
<thead>
<tr>
<th>Is POWER light off?</th>
<th>Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Is POWER light...</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flashing alone</td>
</tr>
<tr>
<td>Flashing with another light</td>
</tr>
<tr>
<td>On steady (not flashing)</td>
</tr>
</tbody>
</table>

**TSTAT CIRC** light flashing

**DAMPER** light flashing

**FLAME** light flashing

For insufficient heat or no heat problem, go to Chart 7 if POWER light is on steady, with no other light flashing.

- Usually indicates polarity on incoming 120 VAC power line is wrong.
- ▲TURN OFF POWER▲ at service switch or breaker, then reverse the HOT and NEUTRAL wires entering the boiler in the J-box.
- Restore POWER at service switch or breaker.

**Is POWER light flashing now?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Does voltmeter indicate 120 VAC?</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
</tr>
</tbody>
</table>

Problem is with incoming electricity. Have licensed electrician repair circuit.

- Reconnect 120 VAC IN plug.
- Remove 120 VAC transformer PRIMARY plug (Figure 30, Item 2, page 53) on control module.
- Using voltmeter, check across top and bottom pins of PRIMARY receptacle.

**Does voltmeter indicate 120 VAC?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
</table>

Replace control module. Retest.

- Reinstall 120 VAC transformer PRIMARY plug.
- Remove 24 VAC transformer plug (Figure 30, Item 5, page 53) on control module.
- Using voltmeter, check across pins of receptacle.

**Does voltmeter indicate 120 VAC?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
</table>

Replace transformer. Retest.

Replace control module. Retest.

Boiler should now operate normally.

Have system checked by a licensed electrician. If problem persists, call your local Weil-McLain sales representative.
### Chart 3 – Spark-ignited pilot – TSTAT CIRC & POWER lights flashing

**— Usually indicates 48 VAC on thermostat circuit (stray voltage) —**

**WARNING** Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

- Disconnect the two external wires connected to the boiler thermostat leads (two black low voltage leads in J-box).
- Connect a voltmeter across these two incoming wires. Close each thermostat, zone valve and relay in the external circuit one at a time and check the voltmeter reading across the wires.
- There should NEVER be a voltage reading.

**Did you find a voltage across the two external thermostat circuit wires?**

<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

- Leave external boiler thermostat connection wires disconnected from boiler.
- Troubleshoot the external thermostat circuit until you find the source of the stray voltage. (Pay close attention to the wiring connections to 3-wire zone valves.)
- Correct the problem and repeat the voltmeter test above, verifying there is no longer a voltage reading under any condition in the external thermostat circuit.

- If a voltage does occur under any condition, check and correct the external wiring. (This is a common problem when using 3-wire zone valves.)
- Once the external thermostat circuit wiring is checked and corrected if necessary, reconnect the external thermostat circuit wires to the boiler thermostat wires and allow the boiler to cycle.

**Do the TSTAT and POWER lights still flash?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
</table>

- If no voltage is found under any condition of the external thermostat circuit, connect the two boiler thermostat connection leads together (or jumper the boiler aquastat T-T terminals).
- Turn off power to the boiler for 1 minute.
- Turn on power and allow boiler to cycle.

- Replace control module.
- Retest.

**Boiler should now operate per the normal sequence of operation shown in Figure 24, page 37.**
## Troubleshooting — spark-ignited pilot boilers

### Chart 4 — Spark-ignited pilot — DAMPER light flashing

<table>
<thead>
<tr>
<th>If POWER light is flashing: Usually indicates vent damper failed to prove open within 5 minutes —</th>
<th>If POWER light is steady: Usually indicates vent damper closed during run cycle —</th>
</tr>
</thead>
</table>

**WARNING** Electrical shock hazard — Wherever you see **TURN OFF POWER**, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

- Reset boiler control by turning off power at service switch or turning down thermostat for at least 45 seconds.
- Thermostat should call for heat and appropriate zone valves open. The **TSTAT CIRC** and **LIMIT** lights should come on.

**Does vent damper operate?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Wait 45 seconds.</strong> Does vent damper operate?</td>
<td><strong>Wait 5 minutes.</strong> Is <strong>DAMPER</strong> light flashing?</td>
</tr>
<tr>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

- Remove **DAMPER** plug (**Figure 30, Item 6, page 53**) from plug receptacle of control module.
- Place voltmeter leads across the top two pins (1 and 4) of the **DAMPER** receptacle.

**Does the voltmeter indicate 24 VAC?**

<table>
<thead>
<tr>
<th>No</th>
<th>Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Try reseating plug in module receptacle and restart. If vent damper still does not work, replace vent damper assembly or actuator. Retest.</td>
<td>Boiler should be in normal operating sequence. Observe operation until thermostat is satisfied. Does vent damper actuator indicator show damper is open?</td>
</tr>
</tbody>
</table>

**Are the TSTAT CIRC and LIMIT lights on steady?**

<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Replace control module. Retest.</td>
<td>Replace vent damper assembly or actuator. Retest.</td>
</tr>
</tbody>
</table>

- Remove damper wiring plug at damper and firmly reconnect. Recheck boiler operation. If problem persists, replace vent damper assembly or actuator.
**Chart 5 – Spark-ignited pilot – FLAME & POWER lights flashing**

<table>
<thead>
<tr>
<th>Are manual main shutoff valve and gas valve open?</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
</tr>
<tr>
<td><img src="chart5.png" alt="Decision tree" /></td>
</tr>
</tbody>
</table>

- Replace control module.
- Retest.

- Turn off power to the boiler at service switch or breaker.
- Wait at least 45 seconds.
- Turn on power to boiler.
- Restart boiler, following Operating instructions in this manual or on boiler label.

**WARNING**

Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

<table>
<thead>
<tr>
<th>Is pilot burning?</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
</tr>
<tr>
<td><img src="chart5.png" alt="Decision tree" /></td>
</tr>
</tbody>
</table>

- Replace gas valve.
- Retest boiler.

- Boiler should now operate normally.
- Original flashing FLAME light caused by gas valve not operating properly.
- See normal sequence of operation, Figure 24, page 37.

- Replace control module.
- Retest.
## Troubleshooting — spark-ignited pilot boilers

### Chart 6 — Spark-ignited pilot — FLAME light flashing and POWER light on steady

**ALSO** — Troubleshooting failure to establish main flame

### Chart 6

**WARNING**
Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

<table>
<thead>
<tr>
<th>Step</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Boiler should be in normal operating sequence.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Observe operation until thermostat is satisfied and blower has completed its post-purge cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Remove base access panel (see Figure 32, page 62 for location).</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Verify pilot gas line is not kinked, obstructed or damaged and is correctly attached to pilot and gas valve.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Verify pilot ignition electrode, electrode ceramic and spark lead wire from control are in good condition. Spark gap should be approximately 1/8&quot;.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Correct any above problems, replacing pilot if burner or wiring is damaged.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Reinstall base access panel to operate boiler for retest after any changes or corrections.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>If none of the above corrects problem, then replace the control module, reinstall base access panel, and retest.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Remove base access panel (see Figure 32, page 62 for location).</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Verify pilot burner is securely attached to pilot bracket, bracket is securely attached to cross tie, and there is no corrosion on the parts which would affect the ground path for flame sense.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Verify that pilot flame rod, flame rod ceramic and lead wire from control module to flame rod are in good condition.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Correct any above problems, replacing pilot if burner or wiring is damaged.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Check the voltage across main gas valve terminals of the gas valve. Is 24 VAC present there?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Make sure ground wire terminal is securely fastened to control module mounting screw.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Verify inlet gas pressure at gas valve:</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Natural gas — 5.0&quot; w.c. min/14.0&quot; w.c. max</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Propane — 11.0&quot; w.c. min/14.0&quot; w.c. max</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is gas present at gas valve inlet and within above range?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Contact gas supplier to correct pressure or gas supply.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Connect negative lead of MICROAMMETER to control sense terminal (Figure 30, Item 8, page 53). Connect positive lead of MICROAMMETER to sense wire.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>DISCONNECT red wire connected to man gas valve terminal of the gas valve.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power to boiler and allow to cycle. As soon as pilot is burning, the MICROAMMETER should read at least 1.0 microamp. Is flame signal at least 1.0 microamp?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>If none of the previous steps (including replacing pilot) corrects problem, then replace the control module, reinstall base access panel and retest.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>If the wiring from the control module to gas valve is intact, replace the control module.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Retest.</td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>
| Chart 6 — Spark-ignited pilot — FLAME light flashing and POWER light on steady

**ALSO** — Troubleshooting failure to establish main flame

**WARNING**
Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

<table>
<thead>
<tr>
<th>Step</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Are main manual shutoff valve and boiler gas valve open?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>▲TURN OFF POWER▲ to boiler at service switch or breaker.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Open main manual shutoff valve and boiler gas valve (per Operating instructions in this manual). Wait at least 45 seconds.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Turn on power at service switch or breaker. Allow boiler to cycle.</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Does FLAME light flash now?</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Is pilot flame visible through inspection port?</td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>
Electrical shock hazard — Wherever you see ▲TURN OFF POWER▲, follow the instructions. Failure to follow instructions could result in severe personal injury, death or substantial property damage.

### Chart 7 – Spark-ignited pilot – Insufficient heat or no heat (POWER light on steady)

- Has it been at least 5 minutes since setting thermostat to call for heat? If not, wait 5 minutes. Is system heating?
- Is thermostat set to call for heat? Remove thermostat wires at boiler and check continuity across the two wires. If circuit isn’t closed, check external thermostat (zone valve, relay, etc.) wiring. Correct problems and retry.
- Reconnect external thermostat wiring at boiler.

**Is thermostat circuit closed (continuity across wires)?**

- No
- Yes

**Are all red lights off?**

- No
- Yes

Wait 30 seconds. Are all red lights off?

- No
- Yes

Replace control module. Retest.

**If you have sufficient heat — boiler should be in normal operating sequence. (See normal sequence of operation, Figure 24, page 37.)**

- No
- Yes

- Set thermostat to call for heat and recheck operation.
- Verify Sequence of operation, Figure 24, page 37.

**Is boiler System circulator operating?**

- No
- Yes

- Remove CIRCULATOR harness plug from CIRCULATOR plug receptacle (Figure 30, Item 7, page 53). Check with voltmeter across pins of control module receptacle.
- Does voltmeter show 120 VAC across pins?

**Is FLAME light on?**

- Yes
- No

**Is LIMIT light on?**

- No
- Yes

- Check limit switch contacts with continuity checker.
- Are limit switch contacts closed?

**Check spill switch and rollout switch continuity — are switches closed?**

- No
- Yes

**DANGER**

If rollout thermal fuse element or spill switch has opened, determine cause and correct condition. Failure to do so will cause severe personal injury, death or substantial property damage.

- Reset spill switch, or replace rollout switch.

- Check any other limit controls wired into the limit circuit. If all are OK, then replace control module. Retest.
Section assembly .................................................. 61

Base assembly .......................................................... 62

Jacket assembly .......................................................... 63

Trim assembly ............................................................ 64

Gas control assembly — standing pilot ...................... 65

Gas control assembly — spark-ignited pilot ............. 65

Replacement parts must be purchased through a local Weil-McLain distributor. When ordering, specify boiler model and size and include description and part number of replacement part. Results from using modified or other manufactured parts will not be covered by warranty and may damage boiler or impair operation.

Weil-McLain part numbers are found in Weil-McLain Boilers and Controls Repair Parts Lists.

The boiler contains ceramic fiber and fiberglass materials. Use care when handling these materials per instructions on page 68 of this manual. Failure to comply could result in severe personal injury.
**12b Replacement parts — section assembly**

*Figure 31* Section assembly, flue collector, draft hood and vent damper

<table>
<thead>
<tr>
<th>Item number</th>
<th>Description</th>
<th>Weil-McLain part number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>End section, left hand, 51124</td>
<td>311-103-830</td>
</tr>
<tr>
<td>2</td>
<td>End section, right hand, 51128</td>
<td>311-103-810</td>
</tr>
<tr>
<td>3</td>
<td>Intermediate section, 51125</td>
<td>311-103-805</td>
</tr>
<tr>
<td></td>
<td>Replacement section assembly</td>
<td></td>
</tr>
<tr>
<td></td>
<td>CGa-25 &amp; CGa-3</td>
<td>321-114-345</td>
</tr>
<tr>
<td></td>
<td>CGa-4</td>
<td>321-114-346</td>
</tr>
<tr>
<td></td>
<td>CGa-5</td>
<td>321-114-347</td>
</tr>
<tr>
<td></td>
<td>CGa-6</td>
<td>321-114-348</td>
</tr>
<tr>
<td></td>
<td>CGa-7</td>
<td>321-114-349</td>
</tr>
<tr>
<td></td>
<td>CGa-8</td>
<td>321-114-350</td>
</tr>
<tr>
<td></td>
<td>Section replacement kit, includes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>seals and sealant for 1 joint</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Tie rod, ( \frac{3}{8} )&quot; without</td>
<td></td>
</tr>
<tr>
<td></td>
<td>nut (3 per boiler):</td>
<td></td>
</tr>
<tr>
<td></td>
<td>CGa-25 &amp; CGa-3</td>
<td>560-234-500</td>
</tr>
<tr>
<td></td>
<td>CGa-4</td>
<td>560-234-501</td>
</tr>
<tr>
<td></td>
<td>CGa-5</td>
<td>560-234-502</td>
</tr>
<tr>
<td></td>
<td>CGa-6</td>
<td>560-234-503</td>
</tr>
<tr>
<td></td>
<td>CGa-7 &amp; CGa-8</td>
<td>560-234-504</td>
</tr>
<tr>
<td>5</td>
<td>Nut, ( \frac{3}{4} )&quot; (2 per tie rod)</td>
<td>561-928-235</td>
</tr>
<tr>
<td>6</td>
<td>Washer, ( \frac{3}{4} )&quot; (1 per tie rod)</td>
<td>562-248-684</td>
</tr>
<tr>
<td>7</td>
<td>Radiation plate (1 per joint)</td>
<td>460-003-700</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Item number</th>
<th>Description</th>
<th>Weil-McLain part number</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>Collector hood CGa-25</td>
<td>381-354-625</td>
</tr>
<tr>
<td></td>
<td>CGa-3</td>
<td>381-354-626</td>
</tr>
<tr>
<td></td>
<td>CGa-4</td>
<td>381-354-627</td>
</tr>
<tr>
<td></td>
<td>CGa-5</td>
<td>381-354-628</td>
</tr>
<tr>
<td></td>
<td>CGa-6</td>
<td>381-354-629</td>
</tr>
<tr>
<td></td>
<td>CGa-7</td>
<td>381-354-630</td>
</tr>
<tr>
<td></td>
<td>CGa-8</td>
<td>381-354-631</td>
</tr>
<tr>
<td>9</td>
<td>High limit, 30° differential, with well</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Honeywell L4080D1036</td>
<td>510-312-250</td>
</tr>
<tr>
<td></td>
<td>White-Rodgers 11B81-3</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Draft hood CGa-25</td>
<td>450-021-240</td>
</tr>
<tr>
<td></td>
<td>CGa-3</td>
<td>450-021-241</td>
</tr>
<tr>
<td></td>
<td>CGa-4</td>
<td>450-021-242</td>
</tr>
<tr>
<td></td>
<td>CGa-5</td>
<td>450-021-243</td>
</tr>
<tr>
<td></td>
<td>CGa-6</td>
<td>450-021-244</td>
</tr>
<tr>
<td></td>
<td>CGa-7</td>
<td>450-021-245</td>
</tr>
<tr>
<td></td>
<td>CGa-8</td>
<td>450-021-246</td>
</tr>
<tr>
<td>11</td>
<td>Spill switch</td>
<td>510-360-100</td>
</tr>
<tr>
<td>12</td>
<td>Vent damper CGa-4</td>
<td>381-900-414</td>
</tr>
<tr>
<td></td>
<td>CGa-5</td>
<td>381-900-475</td>
</tr>
<tr>
<td></td>
<td>CGa-6</td>
<td>381-900-476</td>
</tr>
<tr>
<td></td>
<td>CGa-7</td>
<td>381-900-477</td>
</tr>
<tr>
<td>13</td>
<td>Vent damper actuator Effital RVGP</td>
<td>510-312-337</td>
</tr>
<tr>
<td></td>
<td>Johnson M35BE-1C</td>
<td>510-312-285</td>
</tr>
<tr>
<td>14</td>
<td>Vent damper harness</td>
<td>591-391-796</td>
</tr>
</tbody>
</table>

Part Number 550-110-593/1099
## Replacement parts — base assembly

**Figure 32** Base assembly, manifold, orifices and burners

<table>
<thead>
<tr>
<th>Item number</th>
<th>Description</th>
<th>Weil-McLain part number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Base side panel (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>2</td>
<td>Base front cross-tie assembly (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>3</td>
<td>Base back cross-tie assembly (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>4</td>
<td>Access panel (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>5</td>
<td>Base pan angle, left side (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>6</td>
<td>Base pan angle, right side (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>7</td>
<td>Base pan (in Base assembly)</td>
<td>381-354-256</td>
</tr>
<tr>
<td>8</td>
<td>Burner rest</td>
<td>450-003-742</td>
</tr>
<tr>
<td>9</td>
<td>Base insulation kit (includes insulation for all base parts above plus gasket material needed between block assembly and base)</td>
<td>381-354-518</td>
</tr>
<tr>
<td>10</td>
<td>Boiler leg kit</td>
<td>590-424-253</td>
</tr>
<tr>
<td>11</td>
<td>Manifold</td>
<td>591-128-615</td>
</tr>
<tr>
<td>12</td>
<td>Main burner orifice — Natural gas, sea level</td>
<td>560-528-997</td>
</tr>
<tr>
<td></td>
<td>Main burner orifice — Propane gas, sea level</td>
<td>560-528-997</td>
</tr>
<tr>
<td>13</td>
<td>Burner, stainless steel</td>
<td>512-200-077</td>
</tr>
<tr>
<td>14</td>
<td>Burner with pilot bracket (not shown)</td>
<td>Standing pilot 512-200-079</td>
</tr>
<tr>
<td></td>
<td>Spark-ignited pilot</td>
<td>512-200-078</td>
</tr>
<tr>
<td>15</td>
<td>Screw, 10-32 x 1/4 STP type D hx, washer head slot ZP</td>
<td>available at local supply house</td>
</tr>
<tr>
<td>16</td>
<td>Rollout thermal fuse element</td>
<td>512-050-230</td>
</tr>
</tbody>
</table>
## Replacement parts — jacket assembly

**Figure 33** Jacket assembly

<table>
<thead>
<tr>
<th>Item number</th>
<th>Description</th>
<th>Weil-McLain part number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Junction box, 2 x 4 (Available at local supply house)</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Jacket panel, left side, with insulation</td>
<td>421-208-159</td>
</tr>
<tr>
<td>3</td>
<td>Jacket panel, right side</td>
<td>421-208-160</td>
</tr>
<tr>
<td>9</td>
<td>Jacket panel, rear</td>
<td>CGa-25 &amp; CGa-3, CGa-4, CGa-5, CGa-6, CGa-7, CGa-8</td>
</tr>
</tbody>
</table>
# Replacement parts — trim assembly

**Figure 34** Trim assembly

<table>
<thead>
<tr>
<th>Item number</th>
<th>Description</th>
<th>Manufacturer</th>
<th>Manufacturer's part number</th>
<th>Weil-McLain part number</th>
</tr>
</thead>
</table>
| 1           | Pressure relief valve, ASME, 30 PSIG, ¾" male inlet  
Pressure relief valve, ASME, 30 PSIG, ¾" female inlet  
(Fittings shown are factory-installed on boiler.) | Conbraco Watts  
Conbraco Watts | 10-407-10  
10-408-05  
335 | 511-546-921  
511-546-924 |
| 2           | Combination pressure-temperature gauge, 2 ½" short shank, self-closing valve (Fittings shown are shipped loose with boiler.) | Ametek ENFM | 199962  
4104 | 510-218-099  
510-218-047 |
| 3           | Drain valve, ¾"  
(Fittings shown are included with boiler.) | Conbraco Hammond Valve  
Matco-Norca Watts | 31-606-01  
710  
205F04 BD-2C | 511-210-423 |
| 4           | Circulator  
(Fittings shown are shipped loose with boiler.) | Ball & Gossett  
Taco | NRF-22-103253  
007 | 511-405-118  
511-405-113 |
| 5           | Circulator gasket, universal (2 per boiler) | Weil-McLain | | 590-317-535 |
| not shown   | Circulator hardware kit, includes:  
1 flange, 2 nuts, 2 screws, 1 gasket:  
¾" NPT — CGa-25  
1" NPT — CGa-3 through CGa-5  
1¼" NPT — CGa-6 through CGa-7  
1½" NPT — CGa-8 | Weil-McLain | | 381-354-530  
381-354-525  
381-354-526  
381-354-531 |
| 6           | Circulator wiring harness, standing pilot ignition  
Circulator wiring harness, spark-ignited pilot (with Molex) | Weil-McLain | | 591-319-793  
381-354-528 |
| not shown   | Mate-N-Lock connector (red), spark-ignited pilot only | Amp | 1-480698-2 | 563-210-632 |
## Replacement parts — controls

### Standing pilot controls

1. Gas valve, ¼” x ¼”, CGa-25 through CGa-6
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8200A2116
   - Weil-McLain part number: 511-044-360
2. Gas valve, ¼” x ¼”, CGa-7 and CGa-8
   - Manufacturer: Honeywell
   - Manufacturer's part number: 7200ER
   - Weil-McLain part number: 511-044-256
3. Pilot assembly kit with orifice
   - Manufacturer: Well-McLain
   - Manufacturer's part number: VR8300C4050
   - Weil-McLain part number: 510-811-644
4. Tubing, pilot, aluminum
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8200A2280
   - Weil-McLain part number: 510-811-646
5. Tubing, thermocouple
   - Manufacturer: Well-McLain
   - Manufacturer's part number: VR8300B4068
   - Weil-McLain part number: 511-724-253

### Spark-ignited pilot controls

6. Gas valve, ¼” x ¼”, CGa-25 through CGa-6
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8200A2280
   - Weil-McLain part number: 511-044-361
7. Gas valve, ¼” x ¼”, CGa-7 and CGa-8
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8300B4068
   - Weil-McLain part number: 511-044-367

### Propane gas components

1. Gas valve, ¼” x ¼”, CGa-25 through CGa-6
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8200A2280
   - Weil-McLain part number: 510-811-644
2. Gas valve, ¼” x ¼”, CGa-7 and CGa-8
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8300B4068
   - Weil-McLain part number: 510-811-646
3. Pilot assembly kit with orifice
   - Manufacturer: Well-McLain
   - Manufacturer's part number: VR8300C4050
   - Weil-McLain part number: 511-724-253
4. Tubing, pilot, aluminum
   - Manufacturer: Honeywell
   - Manufacturer's part number: VR8200A2280
   - Weil-McLain part number: 510-811-646
5. Tubing, thermocouple
   - Manufacturer: Well-McLain
   - Manufacturer's part number: VR8300B4068
   - Weil-McLain part number: 511-724-253

### Transformer relay
- Manufacturer: Honeywell
- Manufacturer's part number: VR8200A2280
- Weil-McLain part number: 511-330-166

### Control module
- Manufacturer: United Technologies
- Manufacturer's part number: 1760-2
- Weil-McLain part number: 511-330-079

### Control transformer
- Manufacturer: Well-McLain
- Manufacturer's part number: VR8304P4348
- Weil-McLain part number: 511-842-370

### Natural gas and propane gas components

- Transformer relay: 510-312-182
- Wiring harness: 591-391-862

### Pilot gas pressure regulator — Natural gas and propane gas, CGa-25 and CGa-3

- Pilot gas pressure regulator: 4.0” w.c. outlet
  - Manufacturer: Maxitrol
  - Manufacturer's part number: SLP
  - Weil-McLain part number: 510-933-128

- Tubing, from gas valve to regulator
  - Manufacturer: Honeywell
  - Manufacturer's part number: VR8300C4050
  - Weil-McLain part number: 560-742-863

- Adapter, male ¼” x ¼” - 24, from regulator to pilot gas line
  - Manufacturer: Well-McLain
  - Manufacturer's part number: SL-50N
  - Weil-McLain part number: 562-302-017
13a Dimensions

Figure 36  Dimensional drawing — ALL DIMENSIONS IN INCHES

1. Supply piping (note 1)
2. Return piping (note 1)
3. Relief valve, ¾” NPT
4. ½” NPT to expansion tank/air vent
5. Vent connection to vent damper
6. Draft hood
7. Gas supply piping
8. Drain valve
9. Gas supply entrance (right or left side)
10. Pressure/temperature gauge

**DANGER**

Do not cut or alter draft hood in any way. Boiler combustion will be affected, causing severe personal injury, death or substantial property damage.

**Note 1:** Boiler supply and return tappings are both 1¼” NPT. See Table 3, page 16 for recommended system supply and return piping sizes.

**Note 2:** Boiler circulator is shipped loose. Circulator may be mounted on either boiler supply or return piping. Circulator flange provided with boiler is same size as recommended pipe size in Table 3, page 16.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CGa-25</td>
<td>1¼</td>
<td>1¼</td>
<td>½</td>
<td>5</td>
<td>4</td>
<td>10</td>
<td>45%</td>
</tr>
<tr>
<td>CGa-3</td>
<td>1¼</td>
<td>1¼</td>
<td>½</td>
<td>5</td>
<td>4</td>
<td>10</td>
<td>52%</td>
</tr>
<tr>
<td>CGa-4</td>
<td>1¼</td>
<td>1¼</td>
<td>½</td>
<td>6½</td>
<td>5</td>
<td>13</td>
<td>54%</td>
</tr>
<tr>
<td>CGa-5</td>
<td>1¼</td>
<td>1¼</td>
<td>½</td>
<td>8</td>
<td>6</td>
<td>16</td>
<td>57%</td>
</tr>
<tr>
<td>CGa-6</td>
<td>1¼</td>
<td>1¼</td>
<td>½</td>
<td>9½</td>
<td>6</td>
<td>19</td>
<td>60%</td>
</tr>
<tr>
<td>CGa-7</td>
<td>1¼</td>
<td>1¼</td>
<td>¾</td>
<td>11</td>
<td>7</td>
<td>22</td>
<td>62%</td>
</tr>
<tr>
<td>CGa-8</td>
<td>1¼</td>
<td>1¼</td>
<td>¾</td>
<td>12½</td>
<td>7</td>
<td>25</td>
<td>64%</td>
</tr>
</tbody>
</table>

**Note 3:** Size gas piping from meter to boiler per local utility requirements.
13b Ratings

### Table 7  Ignition system model suffixes

<table>
<thead>
<tr>
<th>Pilot ignition system</th>
<th>Natural gas</th>
<th>Propane gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standing pilot</td>
<td>SPDN</td>
<td>SPDL</td>
</tr>
<tr>
<td>Spark-ignited pilot</td>
<td>PIDN</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Not available for millivolt systems.

---

### Notes

1. See Table 7 for available pilot systems. The suffix shown in the table is added to the boiler model number. (Not available for millivolt systems.)

2. Based on standard test procedures prescribed by the United States Department of Energy.

3. Net I=B=R ratings are based on net installed radiation of sufficient quantity for the requirements of the building and nothing need be added for normal piping and pickup. Ratings are based on a piping and pickup allowance of 1.15. An additional allowance should be made for unusual piping and pickup loads.

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**NOTICE**

Install CGa boilers for residential radiant panel systems, converted gravity heating systems or other low water temperature applications per instructions in this manual to avoid damage due to condensation.

CGa boilers are CSA design certified for installation on combustible flooring.

CGa boilers are ASME rated for 50 psig working pressure.
Handling ceramic fiber and fiberglass materials

REMOVAL OF COMBUSTION CHAMBER LINING OR BASE PANELS

The combustion chamber lining or base insulation panels in this product contain ceramic fiber materials. Ceramic fibers can be converted to cristobalite in very high temperature applications. The International Agency for Research on Cancer (IARC) has concluded, "Crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1).":

■ Avoid breathing dust and contact with skin and eyes.
  • Use NIOSH certified dust respirator (N95). This type of respirator is based on the OSHA requirements for cristobalite at the time this document was written. Other types of respirators may be needed depending on the job site conditions. Current NIOSH recommendations can be found on the NIOSH web site at http://www.cdc.gov/niosh/homepage.html. NIOSH approved respirators, manufacturers, and phone numbers are also listed on this web site.
  • Wear long-sleeved, loose fitting clothing, gloves, and eye protection.
■ Apply enough water to the combustion chamber lining or base insulation to prevent airborne dust.
■ Remove combustion chamber lining or base insulation from the boiler and place it in a plastic bag for disposal.
■ Wash potentially contaminated clothes separately from other clothing. Rinse clothes washer thoroughly.

NIOSH stated First Aid.
■ Eye: Irrigate immediately
■ Breathing: Fresh air.

REMOVAL OF FIBERGLASS WOOL — OR —

INSTALLATION OF FIBERGLASS WOOL, COMBUSTION CHAMBER LINING OR BASE PANELS:

This product contains fiberglass jacket insulation and ceramic fiber materials in combustion chamber lining or base panels in gas fired products. Airborne fibers from these materials have been listed by the State of California as a possible cause of cancer through inhalation.

■ Avoid breathing dust and contact with skin and eyes.
  • Use NIOSH certified dust respirator (N95). This type of respirator is based on the OSHA requirements for fiberglass wool at the time this document was written. Other types of respirators may be needed depending on the job site conditions. Current NIOSH recommendations can be found on the NIOSH web site at http://www.cdc.gov/niosh/homepage.html. NIOSH approved respirators, manufacturers, and phone numbers are also listed on this web site.
  • Wear long-sleeved, loose fitting clothing, gloves, and eye protection.
■ Operations such as sawing, blowing, tear out, and spraying may generate airborne fiber concentration requiring additional protection.
■ Wash potentially contaminated clothes separately from other clothing. Rinse clothes washer thoroughly.

NIOSH stated First Aid.
■ Eye: Irrigate immediately
■ Breathing: Fresh air.